

**Product Data** 

# **Molub-Alloy Paste PL**

Black Assembly Paste with MoS2

### **Description**

Molub-Alloy™ Paste PL (previously named Optimol™ Paste PL) is especially suited for highly loaded sliding surfaces as well as for base and thin-film lubrication at high pressures and temperatures.

For larger surfaces and lubricating points with difficult access such as bore holes, threads and gear rims we recommend the use of Molub Alloy™ Paste PL Spray.

## **Application**

- For screw connections, press and snug fits at high temperatures up to + 600°C/+ 1112°F
- For sliding bearings, bushes and toothed wheels.
- On drive trains in the automotive industry.
- For base lubrication of slide ways, guides and joints.
- For good separation of tool and work piece during hot shaping of metals.
- Temperature application range: 30°C/- 22°F up to about + 450°C/+ 842°F (in case of reduced air supply up to +600°C/+ 1112°F)

## **Advantages**

- Optitec<sup>™</sup> Molub-Alloy<sup>™</sup> technology has a wide range of applications.
- Immediate lubricating effect.
- Easy spray application.
- Economical in use.
- Thermally stable.
- Excellent emergency running properties due to especially selected solid lubricants.
- · Maximum load carrying capacity.
- Extremely low coefficient of friction.
- Good corrosion protection.
- Prevents fretting corrosion.
- Good adhesion and separation.
- Prevents stick-slip.

## **Typical Characteristics**

Name	Method	Units	Molub-Alloy Paste PL
Colour	Visual	-	Grey-Black
Base	-	-	Grease-like carrier/MoS2 and solid lubricants with synergetic effect/mineral oil
Worked Penetration (60 strokes @ 25°C / 77°F)	ASTM D217 / ISO 2137	0.1 mm	265 - 295
Density @ 20°C / 68°F	Inhouse method	kg/m³	1500
Base Oil Viscosity @ 40°C / 104°F	ASTM D445 / ISO 3104	mm²/s	94.0
Erichsen Screw test	DIN EN ISO 16047	total friction	0.07

<sup>1</sup> mm<sup>2</sup>/s ^ 1cSt Subject to usual manufacturing tolerances.

#### **Additional Information**

For Molub Alloy™ Paste PL:

- · Clean surface.
- Apply thin layer of Molub Alloy<sup>™</sup> Paste PL with a brush or a lint-free cloth.
- Remove excess paste.

Only for paste-specific applications - cannot replace oil or grease lubrication. Please avoid mixing with other pastes, greases or oils.

For Molub Alloy™ Paste PL Spray:

- Shake Molub-Alloy Paste PL Spray (article no. 08436) well before use.
- Hold can about 15 20 cm (6 to 8 inches) from lubricating point to apply thin and even layer of lubricant.

The product was previously named Optimol™ Paste PL. The name was changed in 2015.

Molub-Alloy Paste PL 04 Sep 2015

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