according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

Version Revision Date: SDS Number: Date of last issue: 12.06.2018
1.1 05.02.2019 400001021209 Date of first issue: 12.06.2018

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARALDITE® FUSION G RESIN

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the : Epoxy constituents

Substance/Mixture

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA

Address : Everslaan 45

3078 Everberg

Belgium

Telephone : +41 61 299 20 41 Telefax : +41 61 299 20 40

E-mail address of person

responsible for the SDS

: Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : Berlin: 0049 30 19 24 0 & 0049 30 30 68 6 7 11

Bonn: 0049 228 19 27 0 & 0049 228 28 7 3 32 11

Erfurt: 0049 361 73 07 30 Freiburg: 0049 761 16 24 0

Göttingen: 0049 51 19 24 0 & 0049 551 38 31 80

Homburg: 0049 6841 19 24 0

Mainz: 0049 6131 19 24 0 & 0049 6131 23 24 66

München: 0049 89 19 24 0 Nürnberg: 0049 911 39 8 2 45 1 EUROPE: +32 35 75 1234

France ORFILA: +33(0)145425959

ASIA: +65 6336-6011 China: +86 20 39377888 +86 532 83889090 India: + 91 22 42 87 5333 Australia: 1800 786 152 New Zealand: 0800 767 437

USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2 H315: Causes skin irritation.

Eye irritation, Category 2 H319: Causes serious eye irritation.

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

Version Revision Date: SDS Number: Date of last issue: 12.06.2018
1.1 05.02.2019 400001021209 Date of first issue: 12.06.2018

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Long-term (chronic) aquatic hazard, H411: Toxic to aquatic life with long lasting effects.

Category 2

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms





Signal word : Warning

Hazard statements : H319 Causes serious eye irritation.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : P103 Read label before use.

P102 Keep out of reach of children.

P101 If medical advice is needed, have product

container or label at hand.

Prevention:

P280 Wear protective gloves/ eye protection/ face

protection.

P273 Avoid release to the environment.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with

water for several minutes. Remove contact lenses, if present and easy to do. Continue

rinsing.

Storage:

Not applicable

Disposal:

P501 Dispose of contents and container in

accordance with all local, regional, national

and international regulations.

Hazardous components which must be listed on the label:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 12.06.2018

 1.1
 05.02.2019
 400001021209
 Date of first issue: 12.06.2018

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concent ration (% w/w)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxir ane	1675-54-3 216-823-5 603-073-00-2 01-2119456619-26	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411	>= 70 - < 90
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5 500-006-8 01-2119454392-40	Skin Irrit. 2; H315 Skin Sens. 1; H317 Aquatic Chronic 2; H411	>= 2,5 - < 10
Terphenyl, hydrogenated	61788-32-7 262-967-7 01-2119488183-33	Aquatic Chronic 4; H413	>= 2,5 - < 10

For explanation of abbreviations see section 16.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Treat symptomatically.

Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.

Get medical attention if symptoms occur.

In case of skin contact : Get medical attention if irritation develops and persists.

In case of eye contact : Flush eyes with water as a precaution.

Remove contact lenses.

If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.

Never give anything by mouth to an unconscious person.

If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

Version Revision Date: SDS Number: Date of last issue: 12.06.2018
1.1 05.02.2019 400001021209 Date of first issue: 12.06.2018

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Unsuitable extinguishing

media

High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during

firefighting

: No information available.

5.3 Advice for firefighters

Special protective equipment

for firefighters

: Wear self-contained breathing apparatus for firefighting if

necessary.

Specific extinguishing

methods

: Standard procedure for chemical fires.

Further information : No action shall be taken involving any personal risk or without

suitable training.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions : No special environmental precautions required.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Wipe up with absorbent material (e.g. cloth, fleece).

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information.,

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the

application area.

Advice on protection against

fire and explosion

: Normal measures for preventive fire protection.

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

Version Revision Date: SDS Number: Date of last issue: 12.06.2018
1.1 05.02.2019 400001021209 Date of first issue: 12.06.2018

Hygiene measures : General industrial hygiene practice.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

: No special storage conditions required. Keep in properly

labelled containers.

Advice on common storage

: For incompatible materials please refer to Section 10 of this

SDS.

Storage class (TRGS 510) : 10, Combustible liquids

Recommended storage

temperature

: 2 - 40 °C

Further information on

storage stability

: Stable under normal conditions.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Terphenyl, hydrogenated	61788-32-7	TWA	2 ppm 19 mg/m3	2017/164/EU
Further information	Indicative	Indicative		
		STEL	5 ppm 48 mg/m3	2017/164/EU
Further information	Indicative			
		AGW (Inhalable fraction)	19 mg/m3	DE TRGS 900
Peak-limit: excursion factor (category)	2.5; (II)			
Further information	European Union (The EU has established a limit value: deviations in value and peak limit are possible)			

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
2,2'-[(1- methylethylidene)bis(4, 1- phenyleneoxymethylen e)]bisoxirane	Workers	Dermal	Systemic effects, Short-term exposure	8,33 mg/kg bw/day

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 12.06.2018

 1.1
 05.02.2019
 400001021209
 Date of first issue: 12.06.2018

	Workers	Inhalation	Systemic effects, Short-term exposure	12,25 mg/m3
	Workers	Dermal	Systemic effects, Long-term exposure	8,33 mg/kg bw/day
	Workers	Inhalation	Systemic effects, Long-term exposure	12,25 mg/m3
	Consumers	Dermal	Systemic effects, Short-term exposure	3,571 mg/kg bw/day
	Consumers	Oral	Systemic effects, Short-term exposure	0,75 mg/kg bw/day
	Consumers	Dermal	Systemic effects, Long-term exposure	3,571 mg/kg bw/day
	Consumers	Oral	Systemic effects, Long-term exposure	0,75 mg/kg bw/day
Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol	Workers	Dermal	Acute local effects	0,0083 mg/cm2
	Workers	Dermal	Long-term systemic effects	104,15 mg/kg
	Workers	Inhalation	Long-term systemic effects	29,39 mg/m3
	Consumers	Dermal	Long-term systemic effects	62,5 mg/kg
	Consumers	Inhalation	Long-term systemic effects	8,7 mg/m3
	Consumers	Oral	Long-term systemic effects	6,25 mg/kg
Terphenyl, hydrogenated	Workers	Inhalation	Long-term systemic effects	8,38 mg/m3
	Workers	Inhalation	Long-term local effects	83,8 mg/m3
	Workers	Dermal	Long-term systemic effects	46,3 mg/kg
	Workers	Dermal	Long-term local effects	0,2 mg/m3
	Consumers	Inhalation	Long-term systemic effects	2,5 mg/m3
	Consumers	Inhalation	Long-term local effects	25 mg/m3
	Consumers	Dermal	Long-term systemic effects	27,8 mg/kg
	Consumers	Dermal	Long-term local effects	1,23 mg/m3
	Consumers	Oral	Long-term systemic effects	0,3 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value	Ì
----------------	---------------------------	-------	---

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 12.06.2018

 1.1
 05.02.2019
 400001021209
 Date of first issue: 12.06.2018

2,2'-[(1-methyleth phenyleneoxyme ne		Fresh water	0,006 mg/l	
Remarks:	Assessn	nent Factors	I	
		Marine water	0,0006 mg/l	
	Assessn	nent Factors	<u> </u>	
		Freshwater - intermittent	0,018 mg/l	
	Assessn	nent Factors	<u> </u>	
	l .	Fresh water sediment	0,996 mg/kg	
	Equilibri	Equilibrium method		
		Marine sediment	0,0996 mg/kg	
	Equilibri	um method		
		Soil	0,196 mg/kg	
	Equilibri	um method	1 5 5	
		Sewage treatment plant	10 mg/l	
	Assessn	nent Factors		
		Secondary Poisoning	11 mg/kg	
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol		Fresh water	0,003 mg/l	
<u> </u>	•	nent Factors	I	
		Marine water	0,0003 mg/l	
	Assessn	nent Factors	I	
		Intermittent use/release	0,0254 mg/l	
	Assessn	nent Factors		
		Fresh water sediment	0,294 mg/kg	
	Equilibri	um method	, 5 5	
		Marine sediment	0,0294 mg/kg	
	Equilibri	um method	173 1 3 3	
		Soil	0,237 mg/kg	
	Equilibri	um method	[5,=5:99	
		Sewage treatment plant	10 mg/l	
	Assessn	nent Factors	1 . 59, .	
Terphenyl, hydro	genated	Fresh water	0 mg/l	
		Marine water	0 mg/l	
			V 1119/1	
		Intermittent use/release	0,001 mg/l	

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 12.06.2018

 1.1
 05.02.2019
 400001021209
 Date of first issue: 12.06.2018

Fresh water sediment	3,16 mg/kg
Marine sediment	0,316 mg/kg
Soil	0,631 mg/kg
Secondary Poisoning	2,22 mg/kg

8.2 Exposure controls

Personal protective equipment

Eye protection : Tightly fitting safety goggles

Hand protection

Material : butyl-rubber Break through time : > 8 h

Material : Solvent-resistant gloves (butyl-rubber)

Material : Nitrile rubber Break through time : 10 - 480 min

Material : Neoprene gloves

Remarks : The suitability for a specific workplace should be discussed

with the producers of the protective gloves.

Skin and body protection : Choose body protection according to the amount and

concentration of the dangerous substance at the work place.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : liquid

Colour : colourless

Odour : slight

Odour Threshold : No data is available on the product itself.

pH : No data is available on the product itself.

Freezing point : No data is available on the product itself.

Melting point : No data is available on the product itself.

: > 200 °C

Flash point : 176 °C

Method: Pensky-Martens closed cup

Evaporation rate : No data is available on the product itself.

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 12.06.2018

 1.1
 05.02.2019
 400001021209
 Date of first issue: 12.06.2018

Flammability (solid, gas) : No data is available on the product itself.

Burning rate : No data is available on the product itself.

Upper explosion limit / Upper

flammability limit

: No data is available on the product itself.

Lower explosion limit / Lower

flammability limit

: No data is available on the product itself.

Vapour pressure : No data is available on the product itself.

Relative vapour density : No data is available on the product itself.

Relative density : No data is available on the product itself.

Density : No data is available on the product itself.

Solubility(ies)

Water solubility : practically insoluble

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-

octanol/water

: No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Decomposition temperature : > 200 °C

Viscosity

Viscosity, dynamic : 18 000 - 45 000 mPa.s (25 °C)

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 12.06.2018

 1.1
 05.02.2019
 400001021209
 Date of first issue: 12.06.2018

10.5 Incompatible materials

Materials to avoid : None known.

10.6 Hazardous decomposition products

Hazardous decomposition : carbon dioxide products : carbon monoxide

Halogenated compounds

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane: Acute oral toxicity : LD50 (Rat, female): > 2 000 mg/kg

Method: OECD Test Guideline 420

Assessment: The substance or mixture has no acute oral

toxicity

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Acute oral toxicity : LD50 (Rat, male and female): > 5 000 mg/kg

Method: OECD Test Guideline 401

Terphenyl, hydrogenated:

Acute oral toxicity : LD50 (Rat, male and female): > 10 000 mg/kg

Method: OECD Test Guideline 401

GLP: yes

Assessment: The substance or mixture has no acute oral

toxicity

Components:

Terphenyl, hydrogenated:

Acute inhalation toxicity : LC50 (Rat, male and female): > 4,7 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Method: OECD Test Guideline 403

GLP: yes

Assessment: The substance or mixture has no acute

inhalation toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute dermal toxicity : LD50 (Rat, male and female): > 2 000 mg/kg

Method: OECD Test Guideline 402

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

Version Revision Date: SDS Number: Date of last issue: 12.06.2018 400001021209 1.1 05.02.2019 Date of first issue: 12.06.2018

Assessment: The substance or mixture has no acute dermal

toxicity

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Acute dermal toxicity : LD50 (Rat, male and female): > 2 000 mg/kg

Method: OECD Test Guideline 402

Assessment: The substance or mixture has no acute dermal

toxicity

Terphenyl, hydrogenated:

Acute dermal toxicity : LD50 (Rabbit, male and female): > 2 000 mg/kg

Method: OECD Test Guideline 402

GLP: no

Assessment: The substance or mixture has no acute dermal

toxicity

Acute toxicity (other routes of : No data available

administration)

Skin corrosion/irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit

Assessment: Mild skin irritant Method: OECD Test Guideline 404

Result: Irritating to skin.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Species: Rabbit

Method: OECD Test Guideline 404

Result: Irritating to skin.

Terphenyl, hydrogenated:

Species: Rabbit Exposure time: 24 h

Assessment: No skin irritation Method: No information available.

Result: No skin irritation

Serious eye damage/eye irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit

Assessment: Mild eye irritant Method: OECD Test Guideline 405

Result: Irritating to eyes.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Species: Rabbit

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 12.06.2018

 1.1
 05.02.2019
 400001021209
 Date of first issue: 12.06.2018

Method: OECD Test Guideline 405

Result: No eye irritation

Terphenyl, hydrogenated:

Species: Rabbit

Assessment: No eye irritation

Method: Draize Test Result: No eye irritation

GLP: no

Respiratory or skin sensitisation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Exposure routes: Skin Species: Mouse

Assessment: May cause sensitisation by skin contact.

Method: OECD Test Guideline 429 Result: Causes sensitisation.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Exposure routes: Skin Species: Mouse

Method: OECD Test Guideline 429

Result: May cause sensitisation by skin contact.

Terphenyl, hydrogenated:

Species: Humans

Assessment: Does not cause skin sensitisation.

Method: Patch Test 24 Hrs.

Result: Does not cause skin sensitisation.

Components:

Terphenyl, hydrogenated:

Assessment: Does not cause skin sensitisation.

Germ cell mutagenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: positive

: Concentration: 0 - 5000 ug/plate

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: positive

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

Version Revision Date: SDS Number: Date of last issue: 12.06.2018
1.1 05.02.2019 400001021209 Date of first issue: 12.06.2018

Result: positive

: Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: positive

: Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: positive

Terphenyl, hydrogenated: Genotoxicity in vitro

: Test Type: unscheduled DNA synthesis assay

Test system: rat hepatocytes Concentration: 0.1 - 1000 µg/ml

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 482

Result: negative GLP: yes

: Test Type: Ames test

Test system: Salmonella typhimurium Concentration: 0.01 - 10.0 µl/plate

Metabolic activation: with and without metabolic activation

Result: negative

GLP: no

: Test Type: In vitro mammalian cell gene mutation test

Test system: Chinese hamster ovary cells

Metabolic activation: with and without metabolic activation Method: In vitro mammalian cell gene mutation test

Result: negative GLP: yes

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vivo : Cell type: Germ

Application Route: Oral

Method: OECD Test Guideline 478

Result: negative

Cell type: Somatic Application Route: Oral Dose: 0 - 5000 mg/kg Method: OPPTS 870.5395

Result: negative

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 12.06.2018

 1.1
 05.02.2019
 400001021209
 Date of first issue: 12.06.2018

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Genotoxicity in vivo : Cell type: Somatic

Application Route: Oral Exposure time: 48 h Dose: 2000 mg/kg

Method: OECD Test Guideline 474

Result: negative

Cell type: Somatic Application Route: Oral Dose: 2000 mg/kg

Method: OECD Test Guideline 486

Result: negative

Terphenyl, hydrogenated:

Genotoxicity in vivo : Test Type: in vivo assay

Test species: Rat (male and female)

Cell type: Bone marrow

Application Route: Intraperitoneal injection Exposure time: Single administration Dose: 250, 1250, 2500 mg/kg bw Method: OECD Test Guideline 475

Result: negative GLP: yes

Components:

Terphenyl, hydrogenated:

Germ cell mutagenicity-

Assessment

: Animal testing did not show any mutagenic effects.

Germ cell mutagenicity-

Assessment

: No data available

Carcinogenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male and female Application Route: Oral Exposure time: 24 month(s)

Dose: 15 mg/kg

Frequency of Treatment: 7 days/week Method: OECD Test Guideline 453

Result: negative

Species: Mouse, male Application Route: Dermal Exposure time: 24 month(s)

Dose: 0.1 mg/kg

Frequency of Treatment: 3 days/week

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 12.06.2018

 1.1
 05.02.2019
 400001021209
 Date of first issue: 12.06.2018

Method: OECD Test Guideline 453

Result: negative

Species: Rat, female Application Route: Dermal Exposure time: 24 month(s)

Dose: 1 mg/kg

Frequency of Treatment: 5 days/week Method: OECD Test Guideline 453

Result: negative

Carcinogenicity - : No data available

Assessment

Components:

Reproductive toxicity

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on fertility : Test Type: Two-generation study

Species: Rat, male and female

Application Route: Oral

Dose: >750 milligram per kilogram

General Toxicity - Parent: No-observed-effect level: 540

mg/kg body weight

General Toxicity F1: No-observed-effect level: 540 mg/kg

body weight

Symptoms: No adverse effects Method: OECD Test Guideline 416

Result: No effects on fertility and early embryonic

development were detected.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Species: Rat, male and female

Application Route: Oral

Method: OECD Test Guideline 416

Result: No effects on fertility and early embryonic

development were detected.

Terphenyl, hydrogenated:

Test Type: Two-generation study Species: Rat, male and female

Application Route: Oral

Frequency of Treatment: 7 days/week

General Toxicity - Parent: No observed adverse effect level: 1

000 ppm

General Toxicity F1: No observed adverse effect level: 300

ppm

Method: OECD Test Guideline 416

Result: Animal testing did not show any effects on fertility.

GLP: yes

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on foetal : Species: Rabbit, female

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

Version Revision Date: SDS Number: Date of last issue: 12.06.2018
1.1 05.02.2019 400001021209 Date of first issue: 12.06.2018

development Application Route: Dermal

General Toxicity Maternal: No observed adverse effect level:

30 mg/kg body weight Method: Other guidelines Result: No teratogenic effects

Species: Rabbit, female Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

60 mg/kg body weight

Method: OECD Test Guideline 414 Result: No teratogenic effects

Species: Rat, female Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

180 mg/kg body weight

Method: OECD Test Guideline 414 Result: No teratogenic effects

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Species: Rabbit, female Application Route: Dermal

General Toxicity Maternal: No observed adverse effect level:

30 mg/kg body weight Result: No teratogenic effects

Terphenyl, hydrogenated:

Species: Rat, female Application Route: Oral

Dose: 125, 500, 1500 mg/kg bw/d Frequency of Treatment: 1 daily

General Toxicity Maternal: No observed adverse effect level:

125 mg/kg body weight

Embryo-foetal toxicity: No observed adverse effect level: 500

mg/kg body weight

Method: OECD Test Guideline 414

GLP: yes

Components:

Terphenyl, hydrogenated:

Reproductive toxicity -

Assessment

: No evidence of adverse effects on sexual function and fertility,

or on development, based on animal experiments.

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 12.06.2018

 1.1
 05.02.2019
 400001021209
 Date of first issue: 12.06.2018

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male and female

NOAEL: 50 mg/kg

Application Route: Ingestion

Exposure time: 14 WeeksNumber of exposures: 7 d

Method: Subchronic toxicity

Species: Rat, male and female

NOEL: 10 mg/kg

Application Route: Skin contact

Exposure time: 13 WeeksNumber of exposures: 5 d

Method: Subchronic toxicity

Species: Mouse, male NOAEL: 100 mg/kg

Application Route: Skin contact

Exposure time: 13 WeeksNumber of exposures: 3 d

Method: Subchronic toxicity

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Species: Rat. male and female

NOAEL: 250 mg/kg

Application Route: Ingestion

Exposure time: 13 WeeksNumber of exposures: 7 d

Method: Subchronic toxicity

Terphenyl, hydrogenated: Species: Rat, male and female

NOAEL: 12 mg/kg LOAEL: 120 mg/kg

Application Route: oral (feed)

Exposure time: 14 weeks Number of exposures: 7 days/week

Method: OECD Test Guideline 408

GLP: yes

Species: Rat, male and female

NOAEL: 0,1 mg/l LOAEL: 0,5 mg/l

Application Route: Inhalation

Exposure time: 90 days Number of exposures: 6 hours/day, 5 days/week (67 n

Dose: 0, 10, 100, 500 mg/m³ Method: OECD Test Guideline 413

GLP: yes

Species: Rabbit, male and female

NOAEL: 2 000 mg/kg Application Route: Dermal

Exposure time: 21 days Number of exposures: 6 hours/day, 5 days/week

Dose: 125, 500, 2000 mg/kg bw/d

Method: Subacute toxicity

GLP: yes

Target Organs: Skin

Components:

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 12.06.2018

 1.1
 05.02.2019
 400001021209
 Date of first issue: 12.06.2018

Terphenyl, hydrogenated:

Repeated dose toxicity -

Assessment

: No adverse effect has been observed in chronic toxicity

tests

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 1,5 mg/l

Exposure time: 96 h
Test Type: static test
Test substance: Fresh water

Method: OECD Test Guideline 203

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 2,7 mg/l

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 12.06.2018

 1.1
 05.02.2019
 400001021209
 Date of first issue: 12.06.2018

aquatic invertebrates Exposure time: 48 h

Test Type: static test

Test substance: Fresh water

Toxicity to algae/aquatic

plants

: EC50 (Selenastrum capricornutum (green algae)): 9,4 mg/l

Exposure time: 72 h Test Type: static test

Test substance: Fresh water Method: EPA-660/3-75-009

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l

Exposure time: 3 h
Test Type: static test

Test substance: Fresh water

Toxicity to daphnia and other

aquatic invertebrates (Chronic toxicity)

: NOEC: 0,3 mg/l Exposure time: 21 d

Species: Daphnia magna (Water flea)

Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Toxicity to fish : LC50 (Fish): 2,54 mg/l

Exposure time: 96 h

Method: Calculation method

Toxicity to daphnia and other

aquatic invertebrates

: EC50 (Daphnia magna (Water flea)): 2,55 mg/l

Exposure time: 48 h

Method: Calculation method

Toxicity to algae/aquatic

plants

: EC50 (Selenastrum capricornutum (green algae)): 1,8 mg/l

Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l

Exposure time: 3 h
Test Type: static test

Test substance: Fresh water

Toxicity to daphnia and other

aquatic invertebrates (Chronic toxicity)

: NOEC: 0,3 mg/l Exposure time: 21 d

Species: Daphnia magna (Water flea)

Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 211

Remarks: Information given is based on data obtained from

similar substances.

Terphenyl, hydrogenated:

Toxicity to fish : LC50 :> 100 mg/l

Exposure time: 96 h

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 12.06.2018

 1.1
 05.02.2019
 400001021209
 Date of first issue: 12.06.2018

Toxicity to algae/aquatic : EC

plants

: EC50 : 56 mg/l Exposure time: 96 h

Toxicity to microorganisms : NOEC (activated sludge): 103 mg/l

Exposure time: 3 h Test Type: static test

Method: OECD Test Guideline 209

GLP: yes

Toxicity to daphnia and other

aquatic invertebrates (Chronic toxicity)

: NOELR: < 1 mg/l Exposure time: 21 d

Species: Daphnia magna (Water flea)

Test Type: semi-static test

Method: OECD Test Guideline 211

GLP: yes

Ecotoxicology Assessment

Acute aquatic toxicity : This product has no known ecotoxicological effects.

Chronic aquatic toxicity : May cause long lasting harmful effects to aquatic life.

12.2 Persistence and degradability

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Biodegradability : Inoculum: Sewage (STP effluent)

Concentration: 20 mg/l

Result: Not readily biodegradable.

Biodegradation: 5 % Exposure time: 28 d

Method: OECD Test Guideline 301F

Stability in water : Degradation half life (DT50): 4,83 d (25 °C)

pH: 4

Method: OECD Test Guideline 111

Remarks: Fresh water

Degradation half life (DT50): 7,1 d (25 °C)

pH: 9

Method: OECD Test Guideline 111

Remarks: Fresh water

Degradation half life (DT50): 3,58 d (25 °C)

pH: 7

Method: OECD Test Guideline 111

Remarks: Fresh water

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Biodegradability : Inoculum: activated sludge

Concentration: 3 mg/l Result: Not biodegradable Biodegradation: ca. 0 % Exposure time: 28 d

Method: Directive 67/548/EEC Annex V, C.4.E.

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

Version Revision Date: SDS Number: Date of last issue: 12.06.2018
1.1 05.02.2019 400001021209 Date of first issue: 12.06.2018

12.3 Bioaccumulative potential

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Bioaccumulation : Bioconcentration factor (BCF): 31

Remarks: Does not bioaccumulate.

Partition coefficient: n- : log Pow: 3,242 (25 °C)

octanol/water pH: 7,1

Method: OECD Test Guideline 117

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Bioaccumulation : Species: Fish

Bioconcentration factor (BCF): 150 Remarks: Does not bioaccumulate.

Partition coefficient: n- : log Pow: 2,7 - 3,6

octanol/water Method: OECD Test Guideline 117

Terphenyl, hydrogenated:

Partition coefficient: n- : log Pow: 6,5

octanol/water

12.4 Mobility in soil

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane:

Distribution among : Koc: 445

environmental compartments

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Distribution among : Koc: 4460

environmental compartments Method: OECD Test Guideline 121

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher...

12.6 Other adverse effects

No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Dispose of as hazardous waste in compliance with local and

national regulations.

Dispose of contents/ container to an approved waste disposal

plant.

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

Version Revision Date: SDS Number: Date of last issue: 12.06.2018 1.1 05.02.2019 400001021209 Date of first issue: 12.06.2018

SECTION 14: Transport information

IATA

14.1 UN number : UN 3082

14.2 UN proper shipping

name

: Environmentally hazardous substance, liquid, n.o.s.

(BISPHENOL F EPOXY RESIN, BISPHENOL A EPOXY

RESIN)

: 9

: 964

14.3 Transport hazard

class(es)

14.4 Packing group : 111

Labels Miscellaneous

Packing instruction (cargo

aircraft)

Packing instruction : 964

(passenger aircraft)

IMDG

14.1 UN number : UN 3082

14.2 UN proper shipping

name

: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

(BISPHENOL F EPOXY RESIN, BISPHENOL A EPOXY

RESIN)

14.3 Transport hazard : 9

class(es)

14.4 Packing group Ш Labels 9 **EmS Code** F-A, S-F

14.5 Environmental hazards

Marine pollutant : yes

ADR

14.1 UN number : UN 3082

14.2 UN proper shipping

name

: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

(BISPHENOL F EPOXY RESIN, BISPHENOL A EPOXY

RESIN)

: 9

14.3 Transport hazard

class(es)

Labels

14.4 Packing group : III 9

14.5 Environmental hazards

Environmentally hazardous : yes

RID

14.1 UN number : UN 3082

14.2 UN proper shipping

name

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

(BISPHENOL F EPOXY RESIN, BISPHENOL A EPOXY

RESIN)

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

Version Revision Date: SDS Number: Date of last issue: 12.06.2018
1.1 05.02.2019 400001021209 Date of first issue: 12.06.2018

14.3 Transport hazard : 9

class(es)

14.4 Packing group : III Labels : 9

14.5 Environmental hazards

Environmentally hazardous : yes

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation : Not applicable

(Annex XIV)

REACH - List of substances subject to authorisation -

Future sunset date

REACH - Candidate List of Substances of Very High : Terphenyl, hydrogenated

Concern for Authorisation (Article 59).

Water contaminating class

(Germany)

: WGK 2 obviously hazardous to water

: Not applicable

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL

AICS : On the inventory, or in compliance with the inventory

NZIoC : Not in compliance with the inventory

ENCS : Not in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

Version Revision Date: SDS Number: Date of last issue: 12.06.2018
1.1 05.02.2019 400001021209 Date of first issue: 12.06.2018

TCSI : On the inventory, or in compliance with the inventory

TSCA : On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H315 : Causes skin irritation.

H317 : May cause an allergic skin reaction.
H319 : Causes serious eye irritation.

H411 : Toxic to aquatic life with long lasting effects.

H413 : May cause long lasting harmful effects to aquatic life.

Full text of other abbreviations

Aquatic Chronic : Long-term (chronic) aquatic hazard

Eye Irrit. : Eye irritation
Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitisation

2017/164/EU : Commission Directive (EU) 2017/164 establishing a fourth list

of indicative occupational exposure limit values pursuant to Council Directive 98/24/EC, and amending Commission Directives 91/322/EEC, 2000/39/EC and 2009/161/EU

DE TRGS 900 : Germany. TRGS 900 - Occupational exposure limit values.

2017/164/EU / STEL : Short term exposure limit 2017/164/EU / TWA : Limit Value - eight hours DE TRGS 900 / AGW : Time Weighted Average

Further information

Classification of the mixture: Classification procedure:

Skin Irrit. 2 H315 Calculation method
Eye Irrit. 2 H319 Calculation method
Skin Sens. 1 H317 Calculation method
Aquatic Chronic 2 H411 Calculation method

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

according to Regulation (EC) No. 1907/2006



ARALDITE® FUSION G RESIN

Version Revision Date: SDS Number: Date of last issue: 12.06.2018
1.1 05.02.2019 400001021209 Date of first issue: 12.06.2018

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

The trademarks above are the property of Huntsman Corporation or an affiliate thereof.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.