



SAFETY DATA SHEET

Rohm and Haas Electronic Materials CMP,
LLC

Safety Data Sheet according to Regulation (EC) No 1907/2006 - Annex II

Product name: BETAFILL™ 218 Adhesive

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Rohm and Haas Electronic Materials CMP, LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

Product name: BETAFILL™ 218 Adhesive

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: An adhesive -- For use in automotive applications.

1.3 Details of the supplier of the safety data sheet

COMPANY IDENTIFICATION

Rohm and Haas Electronic Materials CMP,
LLC
451 BELLEVUE ROAD
NEWARK DE 19713-0000
UNITED STATES

Customer Information Number:

833-338-7668

SDSQuestion-NA@dupont.com

1.4 EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 1-800-424-9300

Local Emergency Contact: +(44)-870-8200418

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008:

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008:

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

Supplemental information

EUH210	Safety data sheet available on request.
EUH208	Contains: 4,4'-methylenediphenyl diisocyanate; hexamethylene-di-isocyanate; Hexamethylene-1,6-diisocyanate homopolymer. May produce an allergic reaction.
EUH204	Contains isocyanates. May produce an allergic reaction.
EUH212	Warning! Hazardous respirable dust may be formed when used. Do not breathe dust.
-----	"As from 24 August 2023 adequate training is required before industrial or professional use."

2.3 Other hazards

Endocrine disrupting properties (human health):

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Endocrine disrupting properties (environment):

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

PBT and vPvB assessment:

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2 Mixtures

This product is a mixture.

Identification number	Component	Classification according to Regulation (EU) 1272/2008 (CLP)	Specific concentration limit/ M-Factors/ Acute toxicity estimate	%
CASRN 28553-12-0 EC-No. 249-079-5 Index-No. — REACH No 01-2119430798-28	Diisononyl phthalate	Not classified	Oral ATE: > 10,000 mg/kg Dermal ATE: > 3,160 mg/kg	5.0 - < 12.5 %
CASRN 1330-20-7 EC-No. 215-535-7 Index-No. 601-022-00-9 REACH No	Xylene	Flam. Liq. 3 - H226 Acute Tox. 4 - H332 Acute Tox. 4 - H312 Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 STOT SE 3 - H336 STOT SE 3 - H335	Oral ATE: 3,523 mg/kg Inhalation ATE: 11 mg/l (vapour) Dermal ATE: 1,100 mg/kg	1.0 - < 10.0 %

01-2119488216-32		Asp. Tox. 1 - H304 Aquatic Chronic 3 - H412		
CASRN 100-41-4 EC-No. 202-849-4 Index-No. 601-023-00-4 REACH No 01-2119489370-35	Ethylbenzene	Flam. Liq. 2 - H225 Acute Tox. 4 - H332 STOT RE 2 - H373 Asp. Tox. 1 - H304 Aquatic Chronic 3 - H412	Oral ATE: 3,500 mg/kg Inhalation ATE: 17.2 mg/l (vapour) Dermal ATE: 15,500 mg/kg	0.1 - < 2.0 %

If present in this product, any not classified components disclosed above for which no country specific OEL value(s) is(are) indicated under Section 8, are being disclosed as voluntarily disclosed components.

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures

General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands. An MDI skin decontamination study demonstrated that cleaning very soon after exposure is important, and that a polyglycol-based skin cleanser or corn oil may be more effective than soap and water. This may also apply to other isocyanates. Suitable emergency safety shower facility should be available in work area.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist. Suitable emergency eye wash facility should be available in work area.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

4.2 Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician: Maintain adequate ventilation and oxygenation of the patient. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam.

Unsuitable extinguishing media: None known.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Hydrogen chloride. Carbon monoxide. Carbon dioxide.

Unusual Fire and Explosion Hazards: Container may vent and/or rupture due to fire. Dense smoke is emitted when burned without sufficient oxygen.

5.3 Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Soak thoroughly with water to cool and prevent re-ignition. If material is molten, do not apply direct waterstream. Use fine water spray or foam. Cool surroundings with water to localize fire zone.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures: Isolate area. Keep unnecessary and unprotected personnel from entering the area. Keep upwind of spill. Ventilate area of leak or spill. Refer to section 7, Handling, for additional precautionary measures. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

6.2 Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

6.3 Methods and materials for containment and cleaning up: Contain spilled material if possible. Absorb with materials such as: Cat litter. Sand. Sawdust. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

6.4 Reference to other sections: References to other sections, if applicable, have been provided in the previous sub-sections.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling: Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated contact with skin. Avoid breathing vapor. Wash thoroughly after handling. Keep container tightly closed. Use with adequate ventilation. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

7.2 Conditions for safe storage, including any incompatibilities: Store in accordance with good manufacturing practices.

Storage stability

Storage temperature:

> 5 - < 25 °C

7.3 Specific end use(s): Information on specific end use(s) of this product may be provided in a technical data sheet/annex to the SDS (if available).

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Diisononyl phthalate	GB EH40	TWA	5 mg/m3
	Further information: 2: Where no specific short-term exposure limit is listed, a figure three times the long-term exposure should be used		
Xylene	ACGIH	TWA	100 ppm
	Further information: A4: Not classifiable as a human carcinogen		
	ACGIH	STEL	150 ppm
	Further information: A4: Not classifiable as a human carcinogen		
	2000/39/EC	TWA	221 mg/m3 50 ppm
	Further information: skin: Identifies the possibility of significant uptake through the skin; Indicative		
	2000/39/EC	STEL	442 mg/m3 100 ppm
	Further information: skin: Identifies the possibility of significant uptake through the skin; Indicative		
Ethylbenzene	ACGIH	TWA	20 ppm
	Further information: A3: Confirmed animal carcinogen with unknown relevance to humans		
	2000/39/EC	TWA	442 mg/m3 100 ppm
	Further information: skin: Identifies the possibility of significant uptake through the skin; Indicative		
	2000/39/EC	STEL	884 mg/m3 200 ppm
	Further information: skin: Identifies the possibility of significant uptake through the skin; Indicative		
	GB EH40	TWA	441 mg/m3 100 ppm
	Further information: Sk: Can be absorbed through skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.		

	GB EH40	STEL	552 mg/m3 125 ppm
Further information: Sk: Can be absorbed through skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			

Although some of the components of this product may have exposure guidelines, no exposure would be expected under normal handling conditions due to the physical state of the material.

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Xylene	1330-20-7	methyl hippuric acid	Urine	After shift	650 Millimoles per mole Creatinine	GB EH40 BAT
		Methylhippuric acids	Urine	End of shift (As soon as possible after exposure ceases)	1.5 g/g creatinine	ACGIH BEI
Ethylbenzene	100-41-4	Sum of mandelic acid and phenyl glyoxylic acid	Urine	End of shift (As soon as possible after exposure ceases)	0.15 g/g creatinine	ACGIH BEI

Derived No Effect Level

Diisononyl phthalate

Workers

Acute systemic effects		Acute local effects		Long-term systemic effects		Long-term local effects	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	366 mg/kg bw/day	51.72 mg/m3	n.a.	n.a.

Consumers

Acute systemic effects			Acute local effects		Long-term systemic effects			Long-term local effects	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	220 mg/kg bw/day	15.3 mg/m3	4.4 mg/kg bw/day	n.a.	n.a.

Ethylbenzene

Workers

Acute systemic effects		Acute local effects		Long-term systemic effects		Long-term local effects	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation

n.a.	n.a.	n.a.	293 mg/m3	180 mg/kg bw/day	77 mg/m3	n.a.	n.a.
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Consumers

<i>Acute systemic effects</i>			<i>Acute local effects</i>		<i>Long-term systemic effects</i>			<i>Long-term local effects</i>	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.

Predicted No Effect Concentration

Diisononyl phthalate

Compartment	PNEC
Soil	30 mg/kg

Ethylbenzene

Compartment	PNEC
Fresh water	0.1 mg/l
Marine water	0.01 mg/l
Sewage treatment plant	9.6 mg/l
Fresh water sediment	13.7 mg/kg
Soil	2.68 mg/kg

8.2 Exposure controls

Engineering controls: Use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations. Provide general and/or local exhaust ventilation to control airborne levels below the exposure guidelines. Exhaust systems should be designed to move the air away from the source of vapor/aerosol generation and people working at this point. The odor and irritancy of this material are inadequate to warn of excessive exposure.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields). Safety glasses (with side shields) should be consistent with EN 166 or equivalent.

Skin protection

Hand protection: Use chemical resistant gloves classified under Standard EN374: Protective gloves against chemicals and micro-organisms. Examples of preferred glove barrier materials include: Butyl rubber. Chlorinated polyethylene. Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Examples of acceptable glove barrier materials include: Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). Viton. When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended. Glove thickness alone is not a good indicator of the level of protection a glove provides against a chemical substance as this level of protection is also highly dependent on the specific composition of the material that the glove is fabricated from. The thickness of the glove must, depending on model and type of material, generally be more than 0.35 mm to offer sufficient protection for prolonged and frequent contact with the substance. As an exception to this general rule it is known that multilayer laminate gloves may offer prolonged protection at thicknesses less than 0.35 mm. Other glove materials with a thickness of less than 0.35 mm may offer sufficient protection when only brief contact is expected. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to:

Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Atmospheric levels should be maintained below the exposure guideline.

When atmospheric levels may exceed the exposure guideline, use an approved air-purifying respirator equipped with an organic vapor sorbent and a particle filter. For situations where the atmospheric levels may exceed the level for which an air-purifying respirator is effective, use a positive-pressure air-supplying respirator (air line or self-contained breathing apparatus). For emergency response or for situations where the atmospheric level is unknown, use an approved positive-pressure self-contained breathing apparatus or positive-pressure air line with auxiliary self-contained air supply. Use the following CE approved air-purifying respirator: Organic vapor cartridge with a highly toxic particulate pre-filter, type AP3 (meeting standard EN 14387).

Environmental exposure controls

See SECTION 7: Handling and storage and SECTION 13: Disposal considerations for measures to prevent excessive environmental exposure during use and waste disposal.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Physical state	solid
	Form paste
Colour	Gray
Odour	Solvent
	Odour Threshold No test data available
Melting point/freezing point	Melting point/range: No test data available
	Freezing point: No test data available
Boiling point or initial boiling point and boiling range	Boiling point/boiling range: No test data available
Flammability	The product is not flammable.
Lower explosion limit and upper explosion limit / flammability limit	Lower explosion limit / Lower flammability limit No test data available
	Upper explosion limit / Upper flammability limit No test data available

Flash point	Method: (closed cup) No test data available
Auto-ignition temperature	No test data available
Decomposition temperature	Thermal decomposition No test data available
pH	No test data available
Viscosity	Viscosity, kinematic No test data available Viscosity, dynamic No test data available
Solubility(ies)	Water solubility Not applicable
Partition coefficient: n-octanol/water	No data available
Vapour pressure	No test data available
Density and / or relative density	Relative Density (water = 1) 1.37 Method: Literature
Relative vapour density	No test data available
Particle characteristics	No data available

9.2 Other information

Explosives	No test data available
Oxidizing properties	No test data available
Substances and mixtures, which in contact with water, emit flammable gases	The substance or mixture does not emit flammable gases in contact with water.
Evaporation rate	No test data available
Molecular weight	No test data available
Volatile Organic Compounds	No test data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity: No dangerous reaction known under conditions of normal use.

10.2 Chemical stability: Stable under recommended storage conditions. See Storage, Section 7. Unstable at elevated temperatures.

10.3 Possibility of hazardous reactions: Polymerization will not occur.

10.4 Conditions to avoid: Exposure to elevated temperatures can cause product to decompose.

10.5 Incompatible materials: Avoid contact with: Acids. Oxidizers.

10.6 Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials.

SECTION 11: TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Acute toxicity (Acute oral toxicity)

Not classified

Not classified due to lack of data. / Not classified due to data which are conclusive although insufficient for classification.

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury. May cause abdominal discomfort or diarrhea. May cause nausea and vomiting. Single dose oral LD50 has not been determined.

Acute toxicity (Acute dermal toxicity)

Not classified

Not classified due to lack of data. / Not classified due to data which are conclusive although insufficient for classification.

Acute toxicity estimate, > 2,000 mg/kg Calculation method

Acute toxicity (Acute inhalation toxicity)

Not classified

Not classified due to lack of data. / Not classified due to data which are conclusive although insufficient for classification.

Acute toxicity estimate, 4 Hour, vapour, > 20 mg/l Calculation method

Skin corrosion/irritation

Not classified

Not classified due to lack of data. / Not classified due to data which are conclusive although insufficient for classification.

Prolonged contact may cause skin irritation with local redness.

Material may stick to skin causing irritation upon removal.

Serious eye damage/eye irritation

Not classified

Not classified due to lack of data. / Not classified due to data which are conclusive although insufficient for classification.

May cause moderate eye irritation.

May cause slight temporary corneal injury.

Respiratory or skin sensitisation

Not classified

Not classified due to lack of data. / Not classified due to data which are conclusive although insufficient for classification.

For skin sensitization:

A component in this mixture has been shown to be a skin sensitizer.

Hexamethylene diisocyanate is a potent skin sensitizer. Severe skin rash/allergic skin reactions have been noted in people exposed to aerosols/vapors of heated material.

For respiratory sensitization:

No relevant data found.

Germ cell mutagenicity

Not classified

Not classified due to lack of data. / Not classified due to data which are conclusive although insufficient for classification.

Genetic toxicity data on MDI are inconclusive. MDI was weakly positive in some in vitro studies; other in vitro studies were negative. Animal mutagenicity studies were predominantly negative. Contains component(s) which were negative in animal genetic toxicity studies.

Carcinogenicity

Not classified

Not classified due to lack of data. / Not classified due to data which are conclusive although insufficient for classification.

Ethylbenzene has been shown to cause cancer in laboratory animals. There is no evidence that these findings are relevant to humans. Lung tumors have been observed in laboratory animals exposed to respirable aerosol droplets of MDI/Polymeric MDI (6 mg/m³) for their lifetime. Tumors occurred concurrently with respiratory irritation and lung injury. Current exposure guidelines are expected to protect against these effects reported for MDI. Xylene was not found to be carcinogenic in a National Toxicology Program bioassay in rats and mice. For the phthalate ester(s): Kidney effects and/or tumors have been observed in male rats. These effects are believed to be species specific and unlikely to occur in humans. Liver effects and/or tumors have been observed in rats. These effects are believed to be species specific and unlikely to occur in humans.

Reproductive toxicity

Not classified

Not classified due to lack of data. / Not classified due to data which are conclusive although insufficient for classification.

Toxicity to reproduction assessment :

For the phthalate ester(s): In laboratory animals, excessive doses toxic to the parent animals caused decreased weight and survival of offspring. There were no effects on fertility at any dose.

Assessment Teratogenicity:

Exaggerated doses of xylene given orally to pregnant mice resulted in an increase in cleft palate, a common developmental abnormality in mice. In animal inhalation studies, xylene caused toxicity to the fetus but did not cause birth defects. Contains component(s) which did not cause birth defects in animals; other fetal effects occurred only at doses toxic to the mother. Contains component(s) which caused birth defects in laboratory animals only at doses toxic to the mother. Contains component(s) which, in laboratory animals, have been toxic to the fetus at doses nontoxic to the mother. In laboratory animals, MDI/polymeric MDI did not cause birth defects; other fetal effects occurred only at high doses which were toxic to the mother.

STOT - single exposure

Not classified

Not classified due to lack of data. / Not classified due to data which are conclusive although insufficient for classification.

Contains component(s) which are classified as specific target organ toxicant, single exposure, category 3.

STOT - repeated exposure

Not classified

Not classified due to lack of data. / Not classified due to data which are conclusive although insufficient for classification.

Contains component(s) which have been reported to cause effects on the following organs in animals:

Liver.

Kidney.

Blood.

Lung.

Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposures to MDI/polymeric MDI aerosols.

Xylene is reported to have caused hearing loss in laboratory animals upon exposure to high concentrations; such effects have not been reported in humans.

Although one early inhalation study on ethylbenzene reported an adverse effect on the testes, recent, more comprehensive studies have not shown this effect.

Aspiration Hazard

Not classified

Not classified due to lack of data. / Not classified due to data which are conclusive although insufficient for classification.

Based on physical properties, not likely to be an aspiration hazard.

COMPONENTS INFLUENCING TOXICOLOGY:

Diisononyl phthalate

Acute toxicity (Acute oral toxicity)

LD50, Rat, > 10,000 mg/kg

Acute toxicity (Acute dermal toxicity)

LD50, Rabbit, > 3,160 mg/kg No deaths occurred at this concentration.

Skin corrosion/irritation

Brief contact is essentially nonirritating to skin.

Prolonged contact may cause slight skin irritation with local redness.

Serious eye damage/eye irritation

May cause slight temporary eye irritation.

Corneal injury is unlikely.

Respiratory or skin sensitisation

Did not cause allergic skin reactions when tested in humans.

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No signs of respiratory sensitization have been reported.

Germ cell mutagenicity

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Carcinogenicity

Kidney effects and/or tumors have been observed in male rats. These effects are believed to be species specific and unlikely to occur in humans. Liver effects and/or tumors have been observed in rats. These effects are believed to be species specific and unlikely to occur in humans.

Reproductive toxicity

Toxicity to reproduction assessment :

In laboratory animals, excessive doses toxic to the parent animals caused decreased weight and survival of offspring. There were no effects on fertility at any dose.

Assessment Teratogenicity:

Has been toxic to the fetus in laboratory animals at doses toxic to the mother. Did not cause birth defects in laboratory animals.

STOT - single exposure

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

STOT - repeated exposure

In animals, effects have been reported on the following organs after ingestion:

Kidney.

Liver.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

Xylene

Acute toxicity (Acute oral toxicity)

LD50, Rat, 3,523 mg/kg

Acute toxicity (Acute dermal toxicity)

LD50, Rabbit, > 4,200 mg/kg

Acute toxicity estimate, 1,100 mg/kg Acute toxicity estimate according to Regulation (EC) No. 1272/2008

Acute toxicity (Acute inhalation toxicity)

Acute toxicity estimate, 4 Hour, vapour, 11 mg/l

Skin corrosion/irritation

Prolonged contact may cause skin irritation with local redness.

Repeated contact may cause skin burns. Symptoms may include pain, severe local redness, swelling, and tissue damage.

Vapor may cause skin irritation.

May cause drying and flaking of the skin.

Serious eye damage/eye irritation

May cause moderate eye irritation.

May cause slight temporary corneal injury.

Vapor may cause eye irritation experienced as mild discomfort and redness.

Respiratory or skin sensitisation

Did not demonstrate the potential for contact allergy in mice.

For respiratory sensitization:

No relevant data found.

Germ cell mutagenicity

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Carcinogenicity

Xylene was not found to be carcinogenic in a National Toxicology Program bioassay in rats and mice.

Reproductive toxicity

Toxicity to reproduction assessment :

In animal studies, did not interfere with reproduction.

Assessment Teratogenicity:

Exaggerated doses of xylene given orally to pregnant mice resulted in an increase in cleft palate, a common developmental abnormality in mice. In animal inhalation studies, xylene caused toxicity to the fetus but did not cause birth defects. Available data are inadequate for evaluation of maternal toxicity.

STOT - single exposure

May cause respiratory irritation.

May cause drowsiness or dizziness.

Route of Exposure: Inhalation

Target Organs: Respiratory system, Central nervous system

STOT - repeated exposure

Xylene is reported to have caused hearing loss in laboratory animals upon exposure to high concentrations; such effects have not been reported in humans.

Aspiration Hazard

May be fatal if swallowed and enters airways.

Ethylbenzene

Acute toxicity (Acute oral toxicity)

LD50, Rat, 3,500 mg/kg

Acute toxicity (Acute dermal toxicity)

LD50, Rabbit, 15,500 mg/kg

Acute toxicity (Acute inhalation toxicity)

LC50, Rat, 4 Hour, vapour, 17.2 mg/l

Skin corrosion/irritation

Brief contact may cause moderate skin irritation with local redness.

Prolonged contact may cause skin burns. Symptoms may include pain, severe local redness, swelling, and tissue damage.

May cause drying and flaking of the skin.

Serious eye damage/eye irritation

May cause moderate eye irritation.

Vapor may cause lacrimation (tears).

Respiratory or skin sensitisation

Did not cause allergic skin reactions when tested in humans.

For respiratory sensitization:

No relevant data found.

Germ cell mutagenicity

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Carcinogenicity

Ethylbenzene has been shown to cause cancer in laboratory animals. There is no evidence that these findings are relevant to humans.

Reproductive toxicity

Toxicity to reproduction assessment :

In animal studies, did not interfere with reproduction. In animal studies, did not interfere with fertility.

Assessment Teratogenicity:

Has caused birth defects in laboratory animals only at doses toxic to the mother. Has been toxic to the fetus in lab animals at doses nontoxic to the mother.

STOT - single exposure

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

STOT - repeated exposure

In animals, effects have been reported on the following organs:

May cause hearing loss based on animal data.

Kidney.

Liver.

Lung.

Although one early inhalation study on ethylbenzene reported an adverse effect on the testes, recent, more comprehensive studies have not shown this effect.

Aspiration Hazard

Aspiration into the lungs may occur during ingestion or vomiting, causing lung damage or even death due to chemical pneumonia. May be fatal if swallowed and enters airways.

11.2. Information on other hazards**Endocrine disrupting properties**

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Further information

No data available

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

12.1 Toxicity**Diisononyl phthalate****Acute toxicity to fish**

Not expected to be acutely toxic to aquatic organisms.

LC50, Danio rerio (zebra fish), 96 Hour, > 102 mg/l, Directive 67/548/EEC, Annex V, C.1.

Acute toxicity to aquatic invertebrates

No toxicity at the limit of solubility

EC50, Daphnia magna (Water flea), 48 Hour, > 74 mg/l, Directive 67/548/EEC, Annex V, C.2.

Acute toxicity to algae/aquatic plants

No toxicity at the limit of solubility

EC50, Desmodesmus subspicatus (green algae), 72 Hour, > 88 mg/l, Directive 67/548/EEC, Annex V, C.3.

NOEC, Desmodesmus subspicatus (green algae), 72 Hour, 88 mg/l, Directive 67/548/EEC, Annex V, C.3.

Toxicity to bacteria

Based on data from similar materials

EC50, 30 min, > 83.9 mg/l, OECD Test Guideline 209

Chronic toxicity to fish

Based on data from similar materials

NOEC, *Oryzias latipes* (Orange-red killifish), 284 d, 18.5 - 24.5 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, *Daphnia magna* (Water flea), 21 d, > 101 mg/l

Xylene

Acute toxicity to fish

Material is toxic to aquatic organisms (LC50/EC50/IC50 between 1 and 10 mg/L in the most sensitive species).

LC50, *Oncorhynchus mykiss* (rainbow trout), semi-static test, 96 Hour, 2.6 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, *Daphnia magna* (Water flea), 48 Hour, 3.82 mg/l

Acute toxicity to algae/aquatic plants

EC50, *Selenastrum capricornutum* (fresh water algae), 72 Hour, 4.9 mg/l, OECD Test Guideline 201 or Equivalent

NOEC, *Pseudokirchneriella subcapitata* (green algae), 72 Hour, Growth rate, 0.44 mg/l, OECD Test Guideline 201 or Equivalent

Chronic toxicity to fish

NOEC, *Oncorhynchus mykiss* (rainbow trout), flow-through, 56 d, mortality, > 1.3 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, *Daphnia magna* (Water flea), 21 d, 1.57 mg/l

Ethylbenzene

Acute toxicity to fish

Material is toxic to aquatic organisms (LC50/EC50/IC50 between 1 and 10 mg/L in the most sensitive species).

LC50, *Oncorhynchus mykiss* (rainbow trout), semi-static test, 96 Hour, 4.2 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, *Daphnia magna* (Water flea), Static, 48 Hour, 1.8 - 2.4 mg/l

Acute toxicity to algae/aquatic plants

EC50, *Pseudokirchneriella subcapitata* (green algae), 72 Hour, Growth inhibition (cell density reduction), 3.6 - 4.6 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

EC50, Bacteria, 16 Hour, > 12 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, *Ceriodaphnia dubia* (water flea), semi-static test, 7 d, 0.96 mg/l

Toxicity to soil-dwelling organisms

LC50, Eisenia fetida (earthworms), 2 d, survival, 0.047 mg/cm2

12.2 Persistence and degradability**Diisononyl phthalate**

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability. Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

10-day Window: Not applicable

Biodegradation: 74 %

Exposure time: 28 d

Method: OECD Test Guideline 301C or Equivalent

10-day Window: Not applicable

Biodegradation: > 99 %

Exposure time: 28 d

Method: OECD Test Guideline 302A or Equivalent

10-day Window: Not applicable

Biodegradation: 70.5 %

Exposure time: 28 d

Method: OECD Test Guideline 301F or Equivalent

Stability in Water (1/2-life)

Hydrolysis, half-life, 3.4 year, pH 7, Half-life Temperature 25 °C, Estimated.

Hydrolysis, half-life, 0.34 year, pH 8, Half-life Temperature 25 °C, Estimated.

Xylene

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: 87.8 %

Exposure time: 28 d

Method: OECD Test Guideline 301F or Equivalent

Ethylbenzene

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: 100 %

Exposure time: 6 d

Method: OECD Test Guideline 301E or Equivalent

12.3 Bioaccumulative potential**Diisononyl phthalate**

Bioaccumulation: Based on data from similar materials Bioconcentration potential is low (BCF less than 100 or log Pow greater than 7).

Partition coefficient: n-octanol/water(log Pow): 8.8 - 9.7 OECD Test Guideline 117 or Equivalent

Bioconcentration factor (BCF): < 3 Oncorhynchus mykiss (rainbow trout)

Xylene

Bioaccumulation: Does not bioaccumulate.

Partition coefficient: n-octanol/water(log Pow): 3.16 at 20 °C

Bioconcentration factor (BCF): 25.9 Rainbow trout (Salmo gairdneri) Measured

Ethylbenzene

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 3.15 Measured

Bioconcentration factor (BCF): 15 Fish Measured

12.4 Mobility in soil**Diisononyl phthalate**

Expected to be relatively immobile in soil (Koc > 5000).

Partition coefficient (Koc): > 5000 Estimated.

Xylene

Potential for mobility in soil is medium (Koc between 150 and 500).

Partition coefficient (Koc): 443 Estimated.

Ethylbenzene

Potential for mobility in soil is low (Koc between 500 and 2000).

Partition coefficient (Koc): 518 Estimated.

12.5 Results of PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Diisononyl phthalate

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Xylene

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Ethylbenzene

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

12.6 Endocrine disrupting properties

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects**Diisononyl phthalate**

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Xylene

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Ethylbenzene

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

This product, when being disposed of in its unused and uncontaminated state should be treated as a hazardous waste according to EC Directive 2008/98/EC. Any disposal practices must be in compliance with all national and provincial laws and any municipal or local by-laws governing hazardous waste. For used, contaminated and residual materials additional evaluations may be required. Do not dump into any sewers, on the ground, or into any body of water. Incineration under approved, controlled conditions using incinerators suitable or designed for the disposal of hazardous chemical wastes, is the preferred method for disposal.

The definitive assignment of this material to the appropriate EWC group and thus its proper EWC code will depend on the use that is made of this material. Contact the authorized waste disposal services.

Treatment and disposal methods of used packaging: Empty containers should be recycled or otherwise disposed of by an approved waste management facility. **CONTAMINATED PACKAGING:** Any disposal of contaminated packaging and washings must be in accordance with State, Territory and/or Local government regulations. After container has been cleaned and labelling has been removed, empty containers can be sent for recycling or disposal. If the container is to be reconditioned, the reconditioning company should be made aware of the nature of the original contents.

SECTION 14: TRANSPORT INFORMATION

Classification for ROAD and Rail transport (ADR/RID):

- | | |
|--|---|
| 14.1 UN number or ID number | Not applicable |
| 14.2 UN proper shipping name | Not regulated for transport |
| 14.3 Transport hazard class(es) | Not applicable |
| 14.4 Packing group | Not applicable |
| 14.5 Environmental hazards | Not considered environmentally hazardous based on available data. |
| 14.6 Special precautions for user | No data available. |

Classification for SEA transport (IMO-IMDG):

- | | |
|--|-----------------------------|
| 14.1 UN number or ID number | Not applicable |
| 14.2 UN proper shipping name | Not regulated for transport |
| 14.3 Transport hazard class(es) | Not applicable |
| 14.4 Packing group | Not applicable |

- 14.5 **Environmental hazards** Not considered as marine pollutant based on available data.
- 14.6 **Special precautions for user** No data available.
- 14.7 **Maritime transport in bulk according to IMO instruments** Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

- 14.1 **UN number or ID number** Not applicable
- 14.2 **UN proper shipping name** Not regulated for transport
- 14.3 **Transport hazard class(es)** Not applicable
- 14.4 **Packing group** Not applicable
- 14.5 **Environmental hazards** Not applicable
- 14.6 **Special precautions for user** No data available.

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**Restrictions on the manufacture, placing on the market and use:**

The following substance/s contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product have to comply with the restrictions placed upon it by the aforementioned provision.

CAS-No.: 28553-12-0	Name: Diisononyl phthalate
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Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) no 1907/2006 for Conditions of restriction

Number on the list: 52

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Listed in Regulation: Not applicable

Further information

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

15.2 Chemical safety assessment**SECTION 16: OTHER INFORMATION****Full text of H-Statements referred to under sections 2 and 3.**

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure if inhaled.
H412	Harmful to aquatic life with long lasting effects.

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008

This product is not classified as dangerous according to EC criteria.

Revision

Identification Number: 99087850 / 1310 / Issue Date: 17.12.2021 / Version: 3.1

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

2000/39/EC	Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
ACGIH	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	ACGIH - Biological Exposure Indices (BEI)
GB EH40	UK. EH40 WEL - Workplace Exposure Limits
GB EH40 BAT	UK. Biological monitoring guidance values
STEL	Short term exposure limit
TWA	Limit Value - eight hours
Acute Tox.	Acute toxicity
Aquatic Chronic	Long-term (chronic) aquatic hazard
Asp. Tox.	Aspiration hazard
Eye Irrit.	Eye irritation
Flam. Liq.	Flammable liquids
Skin Irrit.	Skin irritation
STOT RE	Specific target organ toxicity - repeated exposure
STOT SE	Specific target organ toxicity - single exposure

Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - European Agreement concerning the International Carriage of Dangerous Goods

by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

Rohm and Haas Electronic Materials CMP, LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

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