

# SAFETY DATA SHEET

according to Regulation (EC) No. 830/2015

## HYDROFAN HF STANDARD HARDENER

Version 1.6

Revision Date 16.05.2016

Print Date 05.02.2019

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : HYDROFAN HF STANDARD HARDENER  
Product code : LOHH0930

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Paints, varnishes and enamels  
Chemical nature : Poliysocyanic compound - professional use

#### 1.3 Details of the supplier of the safety data sheet

Company : Lechler SpA  
Via Cecilio 17  
22100 Como- CO-  
Telephone : +39031586111  
Telefax : +39031586206  
E-mail address : safety@lechler.eu  
Responsible/issuing person

#### 1.4 Emergency telephone number

Tel. +39-031-586301 Fax +39-031-586299  
This telephone number is available during office hours only. (8.00-18.00)

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 3	H226: Flammable liquid and vapour.
Acute toxicity, Category 4	H332: Harmful if inhaled.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Respiratory sensitisation, Category 1	H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Specific target organ toxicity - single exposure, Category 3	H336: May cause drowsiness or dizziness.
Specific target organ toxicity - single exposure, Category 3	H335: May cause respiratory irritation.

#### 2.2 Label elements

##### Labelling (REGULATION (EC) No 1272/2008)

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Hazard pictograms

:



Signal word

: Danger

Hazard statements

: H226 Flammable liquid and vapour.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H332 Harmful if inhaled.  
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
H335 May cause respiratory irritation.  
H336 May cause drowsiness or dizziness.

Precautionary statements

: EUH066 Repeated exposure may cause skin dryness or cracking.  
**Prevention:**  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P261 Avoid breathing vapours.  
P284 Wear respiratory protection.  
**Response:**  
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician.  
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/ physician.  
P362 + P364 Take off contaminated clothing and wash it before reuse.

Hazardous components which must be listed on the label:

- 123-86-4 n-butyl acetate
- 28182-81-2 Polysocyanate HDI Derivative
- 666723-27-9 Cyclohexanamine, N,N-dimethyl-, compds. with 3-(cyclohexylamino)-1-propanesulfonic acid-blocked 1,6-diisocyanatohexane homopolymer
- 3779-63-3 (2,4,6-trioxotriazine-1,3,5(2H,4H,6H)-triyl)tris(hexamethylene) isocyanate
- 2530-83-8 [3-(2,3-epoxypropoxy)propyl]trimethoxysilane
- 4083-64-1 4-isocyanatosulphonyltoluene
- 822-06-0 hexamethylene-di-isocyanate

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### Additional Labelling:

Restricted to professional users.

EUH204 Contains isocyanates. May produce an allergic reaction.

EUH066 Repeated exposure may cause skin dryness or cracking.

### 2.3 Other hazards

None known.

No hazards resulting from the material as supplied.

The information required is contained in this Material Safety Data Sheet.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

Chemical nature : Liquid solution

#### Hazardous components

Chemical Name	CAS-No. EC-No. Registration number	Classification (REGULATION (EC) No 1272/2008)	Concentration [%]
Polysocyanate HDI Derivative	28182-81-2 500-060-2 01-2119488934-20-0000	Acute Tox. 4; H332 Skin Sens. 1; H317 STOT SE 3; H335 Resp. Sens. 1; H334	>= 30 - < 50
Cyclohexanamine, N,N- dimethyl-, compds. with 3-(cyclohexylamino)-1- propanesulfonic acid- blocked 1,6- diisocyanatohexane homopolymer	666723-27-9	Acute Tox. 4; H332 STOT SE 3; H335 Skin Sens. 1; H317 Resp. Sens. 1; H334 Aquatic Chronic 3; H412	>= 10 - < 12,5
(2,4,6-trioxotriazine- 1,3,5(2H,4H,6H)- triy)l)tris(hexamethylene ) isocyanate	3779-63-3 223-242-0	Acute Tox. 4; H332 Skin Sens. 1; H317 STOT SE 3; H335 Resp. Sens. 1; H334	>= 10 - < 12,5
[3-(2,3- epoxypropoxy)propyl]tri methoxysilane	2530-83-8 219-784-2 01-2119513212-58	Eye Dam. 1; H318	>= 5 - < 10
4- isocyanatosulphonyltolu ene	4083-64-1 223-810-8	EUH014 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Resp. Sens. 1; H334 STOT SE 3; H335	>= 0,1 - < 1
hexamethylene-di- isocyanate	822-06-0 212-485-8 01-2119457571-37	Acute Tox. 3; H331 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Resp. Sens. 1; H334	>= 0,1 - < 0,5

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		Skin Sens. 1; H317 STOT SE 3; H335	
Substances with a workplace exposure limit :			
n-butyl acetate	123-86-4 204-658-1 01-2119485493-29	EUH066 Flam. Liq. 3; H226 STOT SE 3; H336	>= 30 - < 50

For the full text of the H-Statements mentioned in this Section, see Section 16.

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

- General advice : When symptoms persist or in all cases of doubt seek medical advice.  
Never give anything by mouth to an unconscious person.
- If inhaled : Remove to fresh air.  
Keep patient warm and at rest.  
If breathing is irregular or stopped, administer artificial respiration.  
If unconscious place in recovery position and seek medical advice.
- In case of skin contact : Take off all contaminated clothing immediately.  
Wash skin thoroughly with soap and water or use recognized skin cleanser.  
Do NOT use solvents or thinners.  
Put shower on working place
- In case of eye contact : Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart.  
Seek medical advice.  
Put eye-washer on working place  
Remove contact lenses.
- If swallowed : If accidentally swallowed obtain immediate medical attention.  
Do NOT induce vomiting.  
Keep at rest.

#### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : No information available.
- Risks : No information available.

#### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : The first aid procedure should be established in consultation with the doctor responsible for industrial medicine.  
Seek medical advice.

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### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.  
Keep containers and surroundings cool with water spray.

Unsuitable extinguishing media : Do NOT use water jet.

#### 5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : As the product contains combustible organic components, fire will produce dense black smoke containing hazardous products of combustion (see section 10).  
Exposure to decomposition products may be a hazard to health.  
Cool closed containers exposed to fire with water spray.  
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

#### 5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Solvent vapours are heavier than air and may spread along floors.  
Ensure adequate ventilation.  
Use personal protective equipment.  
Evacuate personnel to safe areas.  
Keep people away from and upwind of spill/leak.  
Ventilate the area.

#### 6.2 Environmental precautions

Environmental precautions : Try to prevent the material from entering drains or water courses.  
If the product contaminates rivers and lakes or drains inform respective authorities.

#### 6.3 Methods and materials for containment and cleaning up

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Methods for cleaning up : Clean with detergents. Avoid solvents.  
Contain and collect spillages with non-combustible absorbent materials, e.g. sand, earth, vermiculite, diatomaceous earth and place in a suitable container. The contaminated area should be cleaned up immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises water (45 parts by volume)/ethanol or isopropanol (50 parts)/concentrated (d: 0.880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts)/water (95 parts).  
  
Pick up and transfer to properly labelled containers.  
Clean contaminated surface thoroughly.  
Dam up.  
Soak up with inert absorbent material and dispose of as hazardous waste.

### 6.4 Reference to other sections

Refer to section 15 for specific national regulation.

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding of the given occupational exposure limits (see section 8).  
Use only in area provided with appropriate exhaust ventilation.  
Avoid contact with skin, eyes and clothing.  
Smoking, eating and drinking should be prohibited in the application area.  
Avoid inhalation of vapour or mist.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Thoroughly mix before using  
After using, store in a well-sealed container

Advice on protection against fire and explosion : Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentration higher than the occupational exposure limits.  
When transferring from one container to another apply earthing measures and use conductive hose material.  
No sparking tools should be used.  
The product should only be used in areas from which all naked lights and other sources of ignition have been excluded.  
No smoking.

### 7.2 Conditions for safe storage, including any incompatibilities

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Requirements for storage areas and containers : Observe label precautions.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Store between 5° and 35°C in a dry, well ventilated place away from source of heat, ignition and direct sunlight.  
Electrical installations / working materials must comply with the technological safety standards.  
Store in accordance with the particular national regulations.

Advice on common storage : Keep away from oxidising agents, strongly acid or alkaline materials, as well as of amines, alcohols and water.

### 7.3 Specific end use(s)

: This information is not available.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

Components	CAS-No.	Value	Control parameters	Update	Basis
n-butyl acetate	123-86-4	TWA	150 ppm 713 mg/m <sup>3</sup>		ACGIH
		STEL	200 ppm 950 mg/m <sup>3</sup>		ACGIH
hexamethylene diisocyanate	822-06-0	TWA	0,005 ppm		ACGIH

DNEL

[3-(2,3-epoxypropoxy)propyl]trimethoxysilane

: End Use: Workers  
Exposure routes: Skin contact  
Potential health effects: Acute effects  
Exposure time: 8 h  
Value: 21 ppm

End Use: Workers  
Exposure routes: Inhalation  
Potential health effects: Acute effects  
Value: 147 mg/m<sup>3</sup>

End Use: Workers  
Exposure routes: Skin contact  
Potential health effects: Chronic effects  
Exposure time: 8 h  
Value: 21 ppm

End Use: Workers

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n-butyl acetate : Exposure routes: Inhalation  
Potential health effects: Chronic effects  
Value: 147 mg/m<sup>3</sup>

: End Use: Professional use  
Exposure routes: Skin contact  
Potential health effects: Local effects  
Exposure time: 8 h  
Value: 7 ppm

End Use: Professional use  
Exposure routes: Inhalation  
Potential health effects: Local effects  
Value: 48 mg/m<sup>3</sup>

PNEC  
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane : Fresh water  
Value: 1 mg/l

Marine water  
Value: 0,1 mg/l

Soil  
Value: 0,79 mg/kg

n-butyl acetate : Water  
Value: 0,18 mg/l

Soil  
Value: 0,093 mg/kg

### 8.2 Exposure controls

#### Engineering measures

Use only in spray paint booth or enclosure in a low bake oven (paint box).

#### Personal protective equipment

Respiratory protection : In case of mist, spray or aerosol exposure wear suitable personal respiratory protection and protective suit.  
Wear a positive-pressure supplied-air respirator.  
Apply technical measures to comply with the occupational exposure limits.

Hand protection : For prolonged or repeated contact use protective gloves.  
Chemical resistant gloves made of butyl rubber or nitrile rubber category III according to EN 374.  
Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts,



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abrasion, and the contact time.

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves.

Barrier creams may help to protect the exposed areas of skin, they should however not be applied once exposure has occurred.

Skin should be washed after contact.

Wash your hands and put on barrier creams

Eye protection : Chemical resistant goggles must be worn.

Skin and body protection : Skin should be washed after contact.  
Working clothes must not consist of textiles, which show a dangerous melting behaviour in case of fire.  
Personnel should wear protective clothing.  
Workers should wear antistatic footwear.

### Environmental exposure controls

General advice : Try to prevent the material from entering drains or water courses.  
If the product contaminates rivers and lakes or drains inform respective authorities.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Appearance	: liquid
Odour	: solvent-like
Flash point	: > 23 - 55 °C
Ignition temperature	: not determined
Lower explosion limit	: No data available
Upper explosion limit	: No data available
Auto-ignition temperature	: not applicable
pH	: not determined
Freezing point	: not applicable
Boiling point	: not determined
Vapour pressure	: 1 hPa at 50 °C
Density	: 1,0326 g/cm3

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Water solubility	:	not determined
Partition coefficient: n-octanol/water	:	No data available
Solubility in other solvents	:	not determined
Flow time	:	59 s 2 mm Method: ASTM D 1200 '82
Relative vapour density	:	not applicable
Evaporation rate	:	not determined

### 9.2 Other information

Solids by weight	:	63 %
Volatile organic compounds (VOC) content	:	37 %

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

None reasonably foreseeable.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions	:	Keep away from oxidising agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions. Avoid moisture. Amines and alcohols cause exothermic reactions. Mixture reacts slowly with water resulting in evolution of CO <sub>2</sub> . Evolution of CO <sub>2</sub> in closed containers causes overpressure and produces a risk of bursting.
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### 10.4 Conditions to avoid

Conditions to avoid	:	Our products were manufactured in compliance with safety standards to avoid decomposition and degrading under the defined conditions. Taking the product type into account, it is advisable to leave the product in its original packaging thus avoiding transferring it.
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### 10.5 Incompatible materials

Materials to avoid	:	Keep away from oxidising agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.
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### 10.6 Hazardous decomposition products

Hazardous decomposition products : Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), dense black smoke.

Thermal decomposition : not applicable

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Product

- Acute inhalation toxicity : Acute toxicity estimate: 19,37 mg/l, 4 h, vapour, Calculation method
- Acute toxicity (other routes of administration) : Isocyanates may cause acute irritation and/or sensitisation of the respiratory system leading to tightness of the chest, wheeziness and an asthmatic condition., Persons allergic to isocyanates, and particularly those suffering from asthma or other respiratory conditions, should not work with isocyanates.
- Skin corrosion/irritation : Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin resulting in desiccation of the skin., The product may be absorbed through the skin.
- Serious eye damage/eye irritation : The liquid splashed in the eyes may cause irritation and reversible damage.
- Further information : The concentration of each substance should be borne in mind in assessing the toxicological effects deriving from the preparation.

## SECTION 12: Ecological information

### 12.1 Toxicity

- Toxicity to fish :
- Remarks:  
No data is available on the product itself.

### 12.2 Persistence and degradability

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Biodegradability : No data available

### 12.3 Bioaccumulative potential

Bioaccumulation : No data available

### 12.4 Mobility in soil

Mobility : No data available

### 12.5 Results of PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

### 12.6 Other adverse effects

Additional ecological information : The product contains dangerous substances for the environment (see chapter no 3).  
The concentration of each substance should be borne in mind in assessing the toxicological effects deriving from the preparation.

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.  
Disposal together with normal waste is not allowed. Special disposal required according to local regulations.  
Must be incinerated.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.  
According to the European Waste Catalogue, Waste Codes are not product specific, but application specific.  
The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.  
The following Waste Codes are only suggestions: 150110\*

## SECTION 14: Transport information

### 14.1 UN number

ADR : UN 1263

IMDG : UN 1263

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**IATA** : UN 1263

### 14.2 Proper shipping name

**ADR** PAINT RELATED MATERIAL

**IMDG** PAINT RELATED MATERIAL

**IATA** Paint related material

### 14.3 Transport hazard class(es)

**ADR** : 3

**IMDG** : 3

**IATA** : 3

### 14.4 Packing group

#### **ADR**

Packing group : III

Classification Code : F1

Hazard Identification Number : 30

Labels : 3

Special Provisions : Special Provision 640E

#### **IMDG**

Packing group : III

Labels : 3

EmS Code : F - E,S - E

#### **IATA**

Packing group : III

Labels : 3

### 14.5 Environmental hazards

#### **ADR**

Environmentally hazardous : no

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### IMDG

Marine pollutant : no

### IATA

Environmentally hazardous : no

### 14.6 Special precautions for user

not applicable

### 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : not applicable

REACH - List of substances subject to authorisation (Annex XIV) : not applicable

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Banned and/or restricted

123-86-4	n-butyl acetate
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MAL-Code-Number (DK) : 5-5 (1993)  
1.171.503-m3 air/10 g

Risk classification according to VbF : Exempt  
see user defined free text

Water contaminating class (Germany) : water endangering  
VWWWS A4

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This safety datasheet complies with the requirements of Regulation (EC) No. 1907/2006.  
Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures

### 15.2 Chemical Safety Assessment

No data is available on the product itself.

## SECTION 16: Other information

### Full text of H-Statements referred to under sections 2 and 3.

EUH014	Reacts violently with water.
EUH066	Repeated exposure may cause skin dryness or cracking.
H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H412	Harmful to aquatic life with long lasting effects.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.