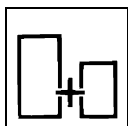
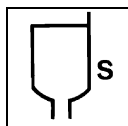


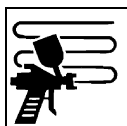
LS150 (29150) ISOLACK 1K



1000 ml +
0-250 ml



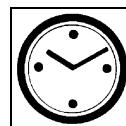
18-20" DIN 4
at 20° C



Ø 1,4 mm
4 Atm
N° of coats: 2



N° of coats: 2



Air drying at 20° C
Handling: 4-5 h
Through-drying: 5-6 days

DESCRIPTION

One-pack glossy urethane enamel.

USE

Suitable for agricultural and industrial machines, general ferrous substrates, wood and rubber.

CHARACTERISTICS

- Easy to apply
- High coverage
- Perfect flow by spraying and brushing
- High gloss
- Very fast drying giving a hard and elastic film

SUBSTRATE PREPARATION

Wood: apply a suitable impregnating agent on new wooden surfaces.

Steel: sand and apply a suitable anti-corrosion primer.

Old coatings: remove damaged and detached films, sand well and apply a putty; if necessary apply a suitable sealer or anti-corrosion primer.

APPLICATION

Brush, short-haired roller, spray.

Mixing ratio:

Brush or roller

LS150 ISOLACK 1K (derived from binder 29150)
00570 SYNTEX SP THINNER

N° of coats: 2

Spray

LS150 ISOLACK 1K (derived from binder 29150)
00824 (Slow)-00825 (Standard) LECHSYS UNIVERSAL THINNERS or
00572 SYNTEX SS THINNER

Spray viscosity at 20 °C: 18" - 20" DIN 4
Ø Air cap: 1.4 mm

weight and volume

1000 parts
0-100 parts

1000 parts
150-250 parts

Air pressure: 4 Atm
N°of coats: 2
Film thickness: 50 μ
Theoretical coverage: 1 l mixture = 10 - 11 m² at 50 μ
1 kg mixture = 9 - 10.5 m² at 50 μ
V.O.C. of the product ready for use: ~ 530 g/l

OVERCOATING

It can be overcoated with itself after 2-3 hours from dust-free time or after 24 hours. After 48 hours a slight sanding is necessary .

DRYING TIME

Air drying at 20°C
Dust-free: 30-40 min.
Handling: 4-5 hours
Through-drying: 5-6 days

TECHNICAL DATA SHEET N° 0424-GB
UPDATED 11/2008

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