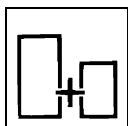
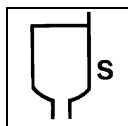


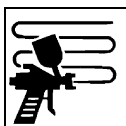
LS184 (29184) NITRON HIGH



1000 ml +
700-800 ml



18" DIN 4
at 20° C



Ø 1,4 mm
4 Atm
N° of coats: 3



Air drying at 20° C
Handling: 1 h
Through-drying: 24 h

DESCRIPTION

One-pack high quality nitro-synthetic enamel with excellent appearance.

USE

For high quality nitro-synthetic finishes.

CHARACTERISTICS

- Very easy to apply
- Very quick drying
- Good elasticity
- Good spreading rate
- Excellent appearance
- Good polishing

SUBSTRATE PREPARATION

The product may be applied both to nitro-combi and to polyurethane fillers of LECHLER range (IS FILLER HBF– HI-BUILD FILLER) and to any old coatings in good condition.

APPLICATION

Spray application.

Mixing ratio:

LS184 NITRON HIGH (derived from binder 29184)
00825 LECHSYS UNIVERSAL STANDARD THINNER or
00551 LECHLEROID THINNER

weight and volume

1000 parts
700-800 parts

Spray viscosity at 20°C: 18" DIN 4

Ø Air cap: 1.4 mm

Air pressure: 4 Atm

Number of coats: 1 light coat + 2 cross coats

Flash-off between coats: 5 to 10 min. at 20 °C

Film thickness: 25 - 35 µ

Theoretical coverage: 1 l mixture: 6 m² at 25 µ

1 kg mixture: 5.5 m² at 25 µ

V.O.C. of the product ready for use: ~ 750 g/l



DRYING TIME

Air drying at 20°C

Dust-free: 15-20 min.

Handling: 1 hour

Through-drying: 24 hours

TECHNICAL DATA SHEET N° 0382-GB

UPDATED 11/2008

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