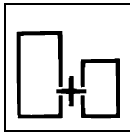
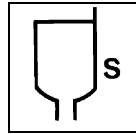


LS903 (29903) 1K MATT BASE



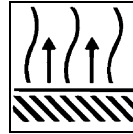
1000 ml +
500 ml



16-18" FC 4
at 20°C



Ø 1,2 mm
N° of coats: 2-3
Pressure: 3,5 Atm



Air drying at 20°C:
from 25-30 min.

DESCRIPTION

One-pack acrylic base coat for clear over base process.

USE

Industrial manufacturing processes and industrial and plant vehicles.

CHARACTERISTICS

- Fast drying
- Easy to apply and uniform matt finish
- Excellent light resistance
- Multi-purpose use.

SUBSTRATE PREPARATION

ABS-PP-PA(NYLON)-PU: Degreasing with 00617 PLASTIC CLEANER and application of LS920 (29920) MULTIPLAST PRIMER.

Metal: Sanding and degreasing with 00695 SILICONE REMOVER SLOW, application of epoxy primers (LS107 EPOXYPRIMER – LS175 EPOFAN PRIMER R-EC - LS109 ACRIPUR PRIMER), followed by sanding with P400 grit paper. Also intermediate fillers like LS105 HI-BUILD FILLER or LS204 IS FILLER HBF can be used.

See TECHNICAL INSTRUCTIONS: SUBSTRATE PREPARATION PRIOR TO PAINTING.

APPLICATION

Spraying.

Mixing ratio:

LS903 1K MATT BASE (derived from binder 29903)
00825 (Standard)-00824 (Slow) LECHSYS UNIVERSAL THINNER

Weight and volume

1000 parts
500 parts

Spray viscosity at 20°C: 16-18" FC4
Ø Air cap: 1,2 mm
Air pressure: 3,5 Atm
N° of coats: 2-3
Recommended film thickness: 20-30 µ
Theoretical coverage: 1 kg of mixture = 5.7 m² at 25 µ
1 l of mixture = 5.4 m² at 25 µ
V.O.C. of the mixture ready for use: ~ 765 g/l

DRYING TIME

Allow to dry for 25-30 min. at 20°C before over applying the clearcoat.

OVER COAT WITH

Acrylic industrial clearcoats for two-coat system.

TECHNICAL DATA SHEET N° 0513-GB
UPDATED 03/2018

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