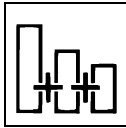
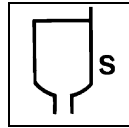


LS920 (29920) MULTI PLAST PRIMER



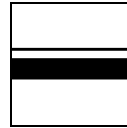
1000 ml +
100-150 ml +
300-500 ml



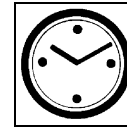
17° DIN 4
at 20° C



4 Atm
Ø 1.2-1.4 mm
N° of coats: 2



15-25 µ



Air drying at 20° C:
15-20 min.

DESCRIPTION

Two-pack acrylic adhesion primer, for use on plastics. It is possible to obtain SOLID-METALLIC-MICA colours.

USE

For use on:

ABS
PP (Polypropylene)
PC/ABS Blend
PA (Nylon)

CHARACTERISTICS

- Excellent adhesion to plastic substrates
- Easy to apply
- Will not absorb the top coat
- Specific for a wet-on-wet painting process
- Fast drying
- Free from chrome, lead, cadmium and asbestos

SUBSTRATE PREPARATION

Degrease with 00617 PLASTIC CLEANER. For PP substrates flame treatment is recommended.
See: TECHNICAL INSTRUCTIONS TO PREPARE PLASTIC SUBSTRATES PRIOR TO PAINTING.

COLOUR PREPARATION

Select the colour formula. Add the coloured bases to the binder and mix with care.

APPLICATION

Spray.

Mixing ratio:**For ABS, blend PC/ABS**

	Weight and volume
LS920 MULTI PLAST PRIMER (derived from binder 29920)	1000 parts
29355 LECHSYS ACRITOP STANDARD HARDENER or 09919 HARDENER	100 parts
00825 (Standard)-00824 (Slow) LECHSYS UNIVERSAL THINNER	500 parts
Pot life at 20°C : 4 hours	
V.O.C. of the product ready for use : 653 g/l	

Mixing ratio:**For PA (NYLON)**

LS920 MULTI PLAST PRIMER (derived from binder 29920)	1000 parts
00490 ACRIFLEX HARDENER	150 parts
00825 (Standard)-00824 (Slow) LECHSYS UNIVERSAL THINNER	500 parts

Pot life at 20°C : 4 hours

V.O.C. of the product ready for use : 644 g/l

Mixing ratio:**For PP (Polypropylene)**

LS920 MULTI PLAST PRIMER (derived from binder 29920)	1000 parts
29355 LECHSYS ACRITOP STANDARD HARDENER or 09919 HARDENER	100 parts
31516 PP ACTIVATOR	500 parts
00825 (Standard)-00824 (Slow) LECHSYS UNIVERSAL THINNER	300 parts

Pot life at 20°C : 4 hours

V.O.C. of the product ready for use : 667 g/l

NOTE: The use of NON recommended thinners will affect the adhesion of this product.

Spray viscosity at 20°C: 17" DIN 4

Ø Air cap: conventional 1,2-1,4 mm

Air pressure: conventional : 4 Atm

N° of coats: 2

Recommended film thickness: 15-20 µ

Theoretical coverage : 1l of mixture = 7.2 m² at 25 µ; 1kg of mixture = 8.3 m² at 25 µ

DRYING TIMES**Air drying at 20°C**

Allow to flash-off 15-20 min. at 20°C before applying the finishing coat.

OVERCOAT WITH

· One-coat or two-coat solid, metallic, mica finishes of LECHSYS EFFECT System.

OBSERVATION

The following products are available in ready-for-use colour:

DS20051 DUAL PRIMER NERO

DS20052 DUAL PRIMER BIANCO

DS20054 DUAL PRIMER GRIGIO

TECHNICAL DATA SHEET N° 0512-GB**UPDATED 04/2019**

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