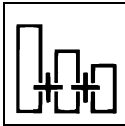


LS925 (29925) 2K HELM BASECOAT



1000 ml +
150 ml +
400 ml

Pot life at 20°C:
4 h



Ø1.2 mm
3.5-4 Atm
N° of coats:
2-3



Air drying at 20°C :
15-20'
60' 60°C

DESCRIPTION

Two-pack matt basecoat for solid, metallic and mica/pearl finishes to overcoat with acrylic clearcoat.

USE

Direct painting of PC (polycarbonate), ABS helmets and general substrates; PRFG (fibreglass) must be coated with suitable fillers.

CHARACTERISTICS

- Easy application
- Fast drying
- Good filling power and masking
- Can be decorated with DECALS
- Excellent light resistance
- Overcoatable with traditional, U.V. and SOFT clearcoats

SUBSTRATE PREPARATION

ABS, PC: Degreasing with 00617 PLASTIC CLEANER or with suitable surface-active agents. Dust removal and blowing with de-ionized water.

PRFG: Suitable fillers.

APPLICATION

Spraying.

Mixing ratio:


LS925 2K HELM BASECOAT (derived from binder 29925)
29342 LECHSYS ISOLACK HARDENER or
31306 INDURITORE PA or
29360 INDURITORE NG1
00622 THINNER AB/CM or
00527 PC THINNER

Weight/volume

1000 parts
150 parts

400 parts

Pot life at 20°C : 4 h
Spray viscosity : 16-18" FC4
Ø Air cap: 1.2 mm
Air pressure: 3.5- 4 Atm
N° of coats: 2 -3
Interval between coats : 5 -10 min.



Recommended film thickness: 25-30 μ
Application range : 20-25°C 50-70% relative humidity
Theoretical coverage: 1 kg of mixture: 9 m² at 30 μ
V.O.C. of the product ready for use = 650 g/l

DRYING TIME

Flash-off: 15-20'
Low bake: 60' at 60°C
Maximum time limit to overcoat : 72 hours after drying at 60°C

OVERCOAT WITH

DECAL decorations, overcoated with 2K acrylic and U.V. clearcoats.
Overcoatable also with 31575 SOFT CLEAR MATT TH.

TECHNICAL DATA SHEET N° 0587-GB
UPDATED 11/2019

All information contained in this data sheet is the result of carefully controlled tests and is correct to the best of Lechler's knowledge at the time of issue. Since conditions of use are beyond the control of the manufacturer, information contained herein is without warranty, implied or otherwise, and final determination of the suitability of any information or material for the use contemplated and the manner of use is the sole responsibility of the user. FOR PROFESSIONAL USE ONLY.