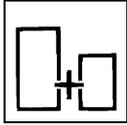
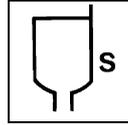




05546 - STOPPER PLUS



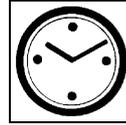
1000 ml +
500-700 ml



20-30" DIN4
at 20° C



Ø 1,4-1,8 mm
4 bar
HVLP: 1,5-1,7 mm
2 bar
N° of coats: 2-3



Drying time at 20°C:
2 hours

DESCRIPTION

Grey coloured single-pack primer based on physical drying resins and selected alkyd binders.

USE

Particularly suitable for small parts, for interiors, restoration cars and motorcycles and aerosols. Suitable for sealing thermoplastic acrylic lacquers (follow normal cautions).

CHARACTERISTICS

- Very quick drying
- Easy dry sanding
- High sealing power
- Low lacquer absorption
- Easy and quick to use

SUBSTRATE PREPARATION

Old thermosetting coatings: sand and degrease with 00665 HYDROCLEANER SLOW / 00699 HYDROCLEANER / 00695 SILICONE REMOVER SLOW.

Sheet metal: apply 1-2 coats of 04318 FIX-O-DUR EC or 05720 MONOPRIMER as antirust paint.

APPLICATION

By spray.

Mixing ratio:

05546 STOPPER PLUS

00551 - 00552 (L) LECHLEROID THINNER or

00740 - 00741 THINNER AUTOREFINISHING

	volume	weight
05546 STOPPER PLUS	1000 ml	1000 g
00551 - 00552 (L) LECHLEROID THINNER or 00740 - 00741 THINNER AUTOREFINISHING	500-700 ml	400-600 g

Spray viscosity at 20°C: 20 - 30" DIN/4

Ø Air cap: 1.4-1.8 mm; HVLP: 1.5-1.7 mm

Air pressure: 4 bar; HVLP: 2 bar

N° of coats: 2-3 coats

Film thickness: 60-100 µ

DRYING TIME

Air drying at 20°C:

Dust-free: 10 min.

Tack-free: 30 min.

Dry sanding: 1-2 hours (thickness 80 µ)

SANDING

Wet sanding

One coat finishes: grit paper P500

Two-coat finishes: grit paper P600-800

Dry sanding

One coat finishes: grit paper P320

Two-coat finishes: grit paper P400

OVERCOATINGS

Any top coat of Lechler range can be applied over this product.

**TECHNICAL DATA SHEET N° 0339-GB
UPDATED 06/2011**

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