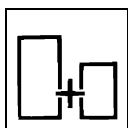
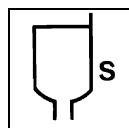




05548 - MONOFILLER



1000 ml +
600-700 ml



25-30" DIN4
at 20° C



Ø 1,4-1,8 mm
3,5-4 Atm
HVLP: 1,6 mm
2 Atm

N° coats:
1-3 cross coats



Drying time at 20°C:
2 hours

DESCRIPTION

Modified nitrosynthetic sealer of light grey colour.

USE

Particularly suitable for small parts, for interiors, restoration cars and motorcycles and aerosols. Suitable to seal acrylic thermoplastic lacquers (TPA).

CHARACTERISTICS

- Excellent sealing power
- Good filling properties
- Fast drying
- Easy to sand
- Fast use for small works

SUBSTRATE PREPARATION

Pre-existent paintings

Lacquers, sealers and putties must be degreased with 00695 SILICONE REMOVER SLOW and sanded.

Bare steel sheet

Apply 1-2 coats of 04318 FIX-O-DUR or 05720 MONOPRIMER as a primer.

APPLICATION

By spray.

Mixing ratio:

	by weight	by volume
05548 MONOFILLER	1000 ml	1000 g
00552 LECHLEROID L THINNER *	600-700 ml	500-600 g

* Can be replaced with 00740 -00 741 THINNERS AUTOREFINISHING

Spray viscosity at 20°C: 25 - 30" DIN4
Ø Air cap: 1.4-1.8 mm; HVLP: 1.6 mm
Air pressure: 3.5-4 Atm; HVLP: 2 Atm
Number of coats: up to 3 cross coats
Film thickness: 50-100 µ

DRYING TIME

Air drying at 20°C

Dust-free: 5 –10 min.

Tack-free: 20-30 min.

Can be sanded after 1 - 2 hour depending of the film thickness

SANDING

Wet sanding

With P500 grit paper for solid colour finishes and with P600 - 800 grit paper for two-coat metallic finishes.

OVERCOATINGS

Any topcoats within the Lechler range can be applied over this product.

TECHNICAL DATA SHEET N° 0225-GB
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All information here included is the result of carefully controlled tests and expresses our best and up to date knowledge. This news is given only as an information, so the firm cannot be accountable for further results. Furthermore it cannot be used as a contestation related to the use of the described product. All this is due to the fact that use conditions are not under our control.