

ANCILLARIES

08941 - TEXTUR BASE FINE 08942 - TEXTUR BASE





1000 ml +

Ø 1,2-1,4 mm 4-5 har

DESCRIPTION

Colourless texture additive containing PVC micro grains.

USE

It provides a low gloss textured effect when mixed with MACROFAN UHS Topcoats and Clearcoats (**DO NOT USE with MC380**). This effect is especially useful in repairing textured plastic components or in reproducing finishes used by some vehicle manufacturers on certain areas such as bumpers, lower body panels and inner parts of bonnets, tank lorry roofs, buses and boats. In these cases, however, it is better to use products derived from MACROFAN HS BINDERS M1005-M1006.

It is possible to use this product with 2K topcoats and clearcoats within our industrial product range.

CHARACTERISTICS

- · Good antiskid effect.
- Special aesthetic effect.
- Excellent scratch and wear resistance.
- No alteration of the original enamel colour and performance.
- Good filling power to hide slight unevenness of the substrate.

SUBSTRATE PREPARATION

The same procedure as of the topcoat and clearcoat used.

APPLICATION

Spraying. **Mixing ratio:**

TOPCOAT or CLEARCOAT TEXTURE BASE

volume and weight 1000 parts 100-500 parts

HARDENER: catalyse only the topcoat or clearcoat in the same ratio as indicated in the relevant TDS. **THINNERS:** use the same thinners as of the topcoats or clearcoats used in a slightly lower quantity.

Pot life: as of the topcoat or clearcoat used.

Spray viscosity: as of the topcoat or clearcoat used.

Ø Air cap: 1.2 - 1.4 mm Air pressure: 4-5 bar Apply the topcoat normally until the hiding power has been reached and without adding any texture additive. Allow to flash off for at least 15 min. at 20 °C, then apply a further light coat containing texture additive.

Film thickness: $100 - 150 \mu$

DRYING TIME

As of the topcoat or clearcoat used.

NOTES

The final film appearance depends on the application techniques (the thinner final coat is applied, the more textured effect can be obtained).

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