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SECTION 1: Identification of the substance/mixture and of the company undertaking

- · 1.1 Product identifier
- · Trade name: MR® 68 NF Penetrant

red and fluorescent Aerosol

- 1.2 Relevant identified uses of the substance or mixture and uses advised against
- · Life cycle stages

F Formulation or re-packing

IS Use at industrial Sites

· Sector of Use

SU3 Industrial uses: Uses of substances as such or in preparations at industrial sites

- · Product category PC14 Metal surface treatment products
- · Process category

PROC7 Industrial spraying

PROC8a Transfer of substance or mixture (charging and discharging) at non-dedicated facilities

PROC13 Treatment of articles by dipping and pouring

· Environmental release category

ERC4 Use of non-reactive processing aid at industrial site (no inclusion into or onto article)

- · Article category AC7 Metal articles
- · Application of the substance / the mixture

Testing material for nondestructive surface crack detection

- · 1.3 Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:

MR® Chemie GmbH

Nordstr. 61-63

59427 Unna (Germany)

Tel. +49 (0)2303 95151 0

Fax: +49 (0)2303 95151 10

post@mr-chemie.de

www.mr-chemie.de

· Further information obtainable from:

MR Chemie GmbH, Dep. safety data sheets, Tel.: +49/(0)2303/95151-38, QS@mr-chemie.de

1.4 Emergency telephone number:

24h- Emergency Contact Phone Number

For Chemical Emergency, Spill, Leak, Fire, Exposure or Accident

Call Day or Night within USA and Canada: 1 800 424 9300 Outside USA and Canada: 001 703 527 3887

In-Country Emergency Number for:

Germany: 0800-181-7059

China: 4001 204937 (Mandarin)
Hong Kong: 800 968 793 (Cantonese)
India: 000 800 100 7141 (Hindi)
South Africa: 0 800 983 611 (English)

(WISAG FMO Cargo Service GmbH & CO.KG)

SECTION 2: Hazards identification

- · 2.1 Classification of the substance or mixture
- · Classification according to Regulation (EC) No 1272/2008



Aerosol 1 H222-H229 Extremely flammable aerosol. Pressurised container: May burst if heated. (Contd. on page 2)

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red and fluorescent Aerosol

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Eye Irrit. 2 H319 Causes serious eye irritation.

- · 2.2 Label elements
- · Labelling according to Regulation (EC) No 1272/2008

The substance is classified and labelled according to the CLP regulation.

· Hazard pictograms





GHS02 GHS07

- · Signal word Danger
- · Hazard statements

H222-H229 Extremely flammable aerosol. Pressurised container: May burst if heated.

H319 Causes serious eye irritation.

· Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking.

P211 Do not spray on an open flame or other ignition source.

P251 Do not pierce or burn, even after use.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing.

P410+P412 Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.

P501 Dispose of contents/container in accordance with local/regional/national/

international regulations.

· Additional information:

Buildup of explosive mixtures possible without sufficient ventilation.

- · Labelling of packages where the contents do not exceed 125 ml
- · Hazard pictograms





GHS02 GHS07

- · Signal word Danger
- · Hazard statements

H222-H229 Extremely flammable aerosol. Pressurised container: May burst if heated.

Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P211 Do not spray on an open flame or other ignition source.

P251 Do not pierce or burn, even after use.

P410+P412 Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.

- · 2.3 Other hazards
- · Results of PBT and vPvB assessment
- PBT: Not applicable.vPvB: Not applicable.

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(Contd. of page 2)

SECTION 3: Composition/information on ingredients

- · 3.2 Chemical characterisation: Mixtures
- · Description: Mixture of substances listed below with nonhazardous additions.

· Dangerous components:		
CAS: 112-34-5 EINECS: 203-961-6 Reg.nr.: 01-2119475104-44-XXXX	2-(2-butoxyethoxy)ethanol Eye Irrit. 2, H319	40-50%
CAS: 106-97-8 EINECS: 203-448-7 Reg.nr.: 01-2119474691-32-XXXX	butane (containing ≤ 0,1 % butadiene (203-450-8)) Flam. Gas 1, H220 Press. Gas (Comp.), H280	25-30%
CAS: 74-98-6 EINECS: 200-827-9 Reg.nr.: 01-2119486944-21-XXXX	propane Flam. Gas 1, H220 Press. Gas (Comp.), H280	15-20%
CAS: 34590-94-8 EINECS: 252-104-2 Reg.nr.: 01-2119450011-60-XXXX	2-Methoxy-methylethoxy-propanol substance with a Community workplace exposure limit	5-10%
CAS: 102-71-6 EINECS: 203-049-8 Reg.nr.: 01-2119486482-31-XXXX	2,2',2"-nitrilotriethanol substance with a Community workplace exposure limit	1-5%
CAS: 509-34-2 EINECS: 208-096-8	3',6'-Bis(diethylamino)spiro(isobenzofuran-1(3H),9'-(9H)xanthen)-3-on Aquatic Acute 1, H400 Acute Tox. 4, H302; Eye Irrit. 2, H319 Aquatic Chronic 3, H412	1-5%

- · Propellant: Propane-Butane
- · Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- · 4.1 Description of first aid measures
- General information: Immediately remove any clothing soiled by the product.
- · After inhalation: Supply fresh air; consult doctor in case of complaints.
- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact:

Rinse opened eye for several minutes under running water. Then consult a doctor.

- · After swallowing: Not relevant aerosol can.
- \cdot 4.2 Most important symptoms and effects, both acute and delayed

No further relevant information available.

- · Information for doctor:
- Grease with skin-cream to restore fat film in order to prevent skin inflammation.
- 4.3 Indication of any immediate medical attention and special treatment needed No further relevant information available.

SECTION 5: Firefighting measures

· 5.1 Extinguishing media

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

Suitable extinguishing agents:

CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

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(Contd. of page 3)

Safety data sheet according to 1907/2006/EC, Article 31

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· 5.2 Special hazards arising from the substance or mixture

In case of fire, the following can be released:

Carbon monoxide (CO)

- 5.3 Advice for firefighters
- **Protective equipment:** Wear self-contained respiratory protective device.

SECTION 6: Accidental release measures

· 6.1 Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

- 6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- · 6.3 Methods and material for containment and cleaning up:

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

- · 7.1 Precautions for safe handling No special precautions are necessary if used correctly.
- Information about fire and explosion protection:

Do not spray onto a naked flame or any incandescent material.

Keep ignition sources away - Do not smoke.

Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50 °C, e.g. electric lights. Do not pierce or burn, even after use.

- · 7.2 Conditions for safe storage, including any incompatibilities
- · Storage:
- · Requirements to be met by storerooms and receptacles:

Store in a cool location.

Observe official regulations on storing packagings with pressurised containers.

- · Information about storage in one common storage facility: Not required.
- · Further information about storage conditions: Protect from heat and direct sunlight.
- · 7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

- · Additional information about design of technical facilities: No further data; see item 7.
- · 8.1 Control parameters

· Ingredients with limit values that require monitoring at the workplace:		
112-34-5 2-(2-butox	112-34-5 2-(2-butoxyethoxy)ethanol	
IOELV (EU)	Short-term value: 101.2 mg/m³, 15 ppm Long-term value: 67.5 mg/m³, 10 ppm	
WEL (Great Britain)	Short-term value: 101.2 mg/m³, 15 ppm Long-term value: 67.5 mg/m³, 10 ppm	
AGW (Germany)	Long-term value: 67 mg/m³, 10 ppm 1.5(I);EU, DFG, Y, 11	

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106.07.9 hutana	containing < 0.1.0/ hutadia	(Contd. of pa
WEL (Great Britain	containing ≤ 0,1 % butadie a) Short-term value: 1810 mg	
WEL (Great Britan	Long-term value: 1450 mg Carc (if more than 0.1% of	/m ³ , 600 ppm
AGW (Germany)	Long-term value: 2400 mg 4(II);DFG	
74-98-6 propane		
AGW (Germany)	Long-term value: 1800 mg 4(II);DFG	/m³, 1000 ppm
34590-94-8 2-Met	hoxy-methylethoxy-propan	ol
IOELV (EU)	Long-term value: 308 mg/s	m ³ , 50 ppm
WEL (Great Britain) Long-term value: 308 mg/m³, 50 ppm Sk		
AGW (Germany)	Long-term value: 310 mg/s 1(I);DFG, EU, 11	m ³ , 50 ppm
102-71-6 2,2',2"-n	itrilotriethanol	
MAK (Germany)	Long-term value: 5E mg/m	13
DNELs		
112-34-5 2-(2-but	oxyethoxy)ethanol	
Dermal Long-te	rm - systemic effects, worker	20 mg/kg bw/day (worker)
Inhalative Acute -	local effects, worker	101.2 mg/m³ (worker)
Long-te	rm - systemic effects, worker	67.5 mg/m³ (worker)
Long-te	rm - local effects, worker	67.5 mg/m³ (worker)
102-71-6 2,2',2"-n	itrilotriethanol	1
Dermal Long-te	rm - systemic effects, worker	6.3 mg/kg bw/day (worker)
Inhalative Long-te	rm - systemic effects, worker	5 mg/m³ (worker)
Long-te	rm - local effects, worker	5 mg/m³ (worker)
PNECs		
112-34-5 2-(2-but	oxyethoxy)ethanol	
Aquatic compartm		1 mg/L (freshwater)
•	ent - marine water	0.1 mg/L (marine water)
•	ent - water intermittent releas	
-	ent- sediment in freshwater	4 mg/kg sed dw (sediment fresh water)
-	ent sediment in marine water	
Terrestrial compar		0.4 mg/kg dw (soil)
Oral secondary po		56 mg/kg food (food secundary poisoning)
102-71-6 2,2',2"-n		ggc. (c. coodda.) policinilg)
Aquatic compartm		0.32 mg/L (freshwater)
		0.032 mg/L (marine water)
	ent - water intermittent releas	, ,
	ent- sediment in freshwater	1.7 mg/kg sed dw (sediment fresh water)
•	ent sediment in marine water	
Terrestrial compar		0.151 mg/kg dw (soil)
Sewage treatment		10 mg/L (sewage treatment plant)
=		he making were used as basis.

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- · 8.2 Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

Respiratory protection:

Filter AX

For good ventilation provide, this can be achieved by local or space exhaust. If the concentration lies over the job limit values, then, a certified respirator suitable for this purpose must be used.

Protection of hands:

Check the permeability prior to each anewed use of the glove.

For the protection against chemicals in areas with heightened risk of injury (mechanical hazard) no recommendation for a suitable glove material can be given.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

Nitrile rubber, NBR

Fluorocarbon rubber (Viton)

Recommended thickness of the material: > 0.5 mm

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Penetration time of glove material

Value for the permeation: Level \leq 6 Supplier for suitable protection gloves:

ASD ArbeitsSicherheit Dortmund

Torstr. 101 - 37355 Niederorschel OT Rüdigershagen

Tel.: 02301 / 919543 - Fax: 02301 / 9453893

E-Mail: m.schnellhardt@t-online.de - http://www.arbeitssicherheitdortmund.de

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

- · Eye protection: Safety glasses
- · Body protection: Protective work clothing

SECTION 9: Physical and chemical properties

· 9.1 Information on basic physical and chemical properties

· General Information

· Appearance:

Form: Aerosol Colour: Red

Odour: CharacteristicOdour threshold: Not determined.

· pH-value: Not determined.

· Change in condition

Melting point/freezing point: Undetermined.

Initial boiling point and boiling range: Not applicable, as aerosol.

· Flash point: -97 ℃

Basis: propellant

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	(Contd. of page 6)
· Flammability (solid, gas):	Not applicable.
· Ignition temperature:	Not determined - aerosol.
· Decomposition temperature:	Not determined.
· Auto-ignition temperature:	Product is not selfigniting.
· Explosive properties:	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.
· Explosion limits: Lower: Upper:	0,9 Vol % 10,9 Vol %
 · Vapour pressure at 20 °C: · Spray can internal pressure (20 °C): · Spray can internal pressure (50 °C): 	8.300 hPa Basis: propellant 4.5 bar 8.5 bar
 Density at 20 °C: Relative density Vapour density Evaporation rate 	0,958 g/cm³ Basis: active substance Not determined. Not determined. Not applicable.
· Solubility in / Miscibility with water:	Not miscible or difficult to mix.
· Partition coefficient: n-octanol/water:	Not determined.
· Viscosity: Dynamic: Kinematic: Organic solvents: VOC (EU)	Not determined. Not determined. 91,6 % 46,12 %
Solids content: · 9.2 Other information	0,0 % No further relevant information available.

SECTION 10: Stability and reactivity

- 10.1 Reactivity No further relevant information available.
- · 10.2 Chemical stability
- · Thermal decomposition / conditions to be avoided:

Danger of bursting of the aerosol can during overheating

- · 10.3 Possibility of hazardous reactions No dangerous reactions known.
- 10.4 Conditions to avoid No further relevant information available.
- 10.5 Incompatible materials: No further relevant information available.
- 10.6 Hazardous decomposition products: No dangerous decomposition products known.

SECTION 11: Toxicological information

- · 11.1 Information on toxicological effects
- · Acute toxicity Based on available data, the classification criteria are not met.

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red and fluorescent Aerosol

			(Contd. of page 7)
· LD/LC50	values rel	evant for classification:	
112-34-5	2-(2-butox	yethoxy)ethanol	
Dermal	LD50	4,000 mg/kg (rbt)	
106-97-8	butane (co	ontaining ≤ 0,1 % butadiene (203-450-8))	
Inhalative	Inhalative LC50/4 h 658 mg/l (rat)		
34590-94-	8 2-Metho	oxy-methylethoxy-propanol	
Oral	LD50	5,135 mg/kg (rat)	
Dermal	LD50	>19,000 mg/kg (rab)	
102-71-6	2,2',2''-nit	rilotriethanol	
Oral	LD50	8,000 mg/kg (rat)	

- Primary irritant effect:
- · Skin corrosion/irritation Based on available data, the classification criteria are not met.
- Serious eye damage/irritation

Causes serious eye irritation.

- Respiratory or skin sensitisation Based on available data, the classification criteria are not met.
- CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)
- · Germ cell mutagenicity Based on available data, the classification criteria are not met.
- · Carcinogenicity Based on available data, the classification criteria are not met.
- · Reproductive toxicity Based on available data, the classification criteria are not met.
- · STOT-single exposure Based on available data, the classification criteria are not met.
- STOT-repeated exposure Based on available data, the classification criteria are not met.
- · Aspiration hazard Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

- · 12.1 Toxicity
- · Aquatic toxicity: No further relevant information available.
- 12.2 Persistence and degradability No further relevant information available.
- 12.3 Bioaccumulative potential No further relevant information available.
- 12.4 Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes: Water hazard class 1: weakly water-endangering
- 12.5 Results of PBT and vPvB assessment
- · PBT: Not applicable.
- · vPvB: Not applicable.
- 12.6 Other adverse effects No further relevant information available.

SECTION 13: Disposal considerations

· 13.1 Waste treatment methods

· Recommendation

After arrangement with the local water authority the product in aqueous dilution (washing water) can to be introduced into drains, as far as it was not continued to contaminate by the user.

Eliminate the pure, unchanged substance in accordance with local regulations.

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Waste disposal key:

For this product no waste key number can be specified, because only the intended purpose permits an allocation. The waste key number is to be specified in arrangement with the regional waste disposal.

The indications for Waste key reflect the pure unmodified product and are only a recommendation.

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		(Contd. of page 8)	
	· European waste catalogue		
Ī	07 07 04*	other organic solvents, washing liquids and mother liquors	
	15 01 10*	packaging containing residues of or contaminated by dangerous substances	

- · Uncleaned packaging:
- Recommendation: Disposal must be made according to official regulations.

SECTION 14: Transport information		
14.1 UN-Number ADR, IMDG, IATA	UN1950	
14.2 UN proper shipping name ADR IMDG IATA	1950 AEROSOLS AEROSOLS AEROSOLS, flammable	
14.3 Transport hazard class(es)		
ADR		
Class	2 5F Gases.	
Label	2.1	
Class	2.1	
Label	2.1	
14.4 Packing group ADR, IMDG, IATA	Void	
14.5 Environmental hazards: Marine pollutant:	No	
14.6 Special precautions for user Danger code (Kemler): EMS Number: Stowage Code	Warning: Gases. F-D,S-U SW1 Protected from sources of heat. SW22 For AEROSOLS with a maximum capac of 1 litre: Category A. For AEROSOLS with capacity above 1 litre: Category B. For WAS AEROSOLS: Category C, Clear of living quarters	

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	(Contd. of page 9)
· Segregation Code	SG69 For AEROSOLS with a maximum capacity of 1 litre: Segregation as for class 9. Stow "separated from" class 1 except for division 1.4. For AEROSOLS with a capacity above 1 litre: Segregation as for the appropriate subdivision of class 2. For WASTE AEROSOLS: Segregation as for the appropriate subdivision of class 2.
 14.7 Transport in bulk according to of Marpol and the IBC Code 	Annex II Not applicable.
· Transport/Additional information:	
· ADR	
· Limited quantities (LQ)	1L
 Excepted quantities (EQ) 	Code: E0
	Not permitted as Excepted Quantity
· Transport category · Tunnel restriction code	2
- runner restriction code	
· IMDG	
Limited quantities (LQ)	1L
· Excepted quantities (EQ)	Code: E0
	Not permitted as Excepted Quantity
· UN "Model Regulation":	UN 1950 AEROSOLS, 2.1

SECTION 15: Regulatory information

- · 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
- · Directive 2012/18/EU
- · Qualifying quantity (tonnes) for the application of lower-tier requirements 150 t
- · Qualifying quantity (tonnes) for the application of upper-tier requirements 500 t
- · REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3, 55
- · National regulations:
- · Waterhazard class:

Water hazard class 1: slightly hazardous for water.(In accordance with classification VwVwS,appendix 4)

• 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

The data in this safety data sheet are based on our knowledge at the time of the revision. The information should give you reference points for a safe handling of the product specified in this safety data sheet. The data are not transferable to other products. If the product specified in this safety data sheet is mixed or processed with other materials, the data cannot be transferred without examination.

· Relevant phrases

The wording of the listed risk phrases are those of the individual raw materials.

H220 Extremely flammable gas.

H280 Contains gas under pressure; may explode if heated.

H302 Harmful if swallowed.

H319 Causes serious eye irritation.

H400 Very toxic to aquatic life.

(Contd. on page 11)

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H412 Harmful to aquatic life with long lasting effects.

Recommended restriction of use

Existing national and local laws concerning chemicals are to be considered.

Department issuing SDS:

MR Chemie GmbH, Dep. safety data sheets, Tel.: +49/(0)2303/95151-38

· Contact:

MR Chemie GmbH, Dep. safety data sheets, Tel.: +49/(0)2303/95151-38, QS@mr-chemie.de

Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU) DNEL: Derived No-Effect Level (REACH)

PNEC: Predicted No-Effect Concentration (REACH)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Gas 1: Flammable gases - Category 1

Aerosol 1: Aerosols – Category 1

Press. Gas (Comp.): Gases under pressure - Compressed gas

Acute Tox. 4: Acute toxicity – Category 4
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1
Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

* Data compared to the previous version altered.